# How To Make 'Em Book THE NEW ERECTOR

THE ONLY CONSTRUCTION TOY WITH THE SQUARE GIRDER

# THE A. C. GILBERT CO.,

New Haven, Conn., U. S. A.

IN ENGLAND The A. C. Gilbert Company, 109 Kingsway, London, W. C. 2

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You'll find engineering thrills by the dozen building with Erector. One day you can be an automobile engineer and build a big motor truck. Put it together -piece by piece-with your own hands. Another day you can construct a giant Derrick with a real electric motor in it-and then make it work just like the ones you see on the highways. Then you can build a draw bridge that actually opens and closesa towering ship crane such as used in Uncle Sam's Navy Yards-a mighty hoisting engine-an airplane -and dozens of other thrilling engineering marvels. Then there are many other fascinating models you can make such as Jib Granes, Battleships, Wagons, Trucks, Ferris Wheels, Elevators, Merry-go-rounds, Tractors, Walking Beam Engines, etc.

Does that sound like fun? I'll tell you boys, being an engineer is the most exciting thing in the world. And that's just what you are when you have one of my new Erectors.

Remember too, that building these models is only half the tun. There's an electric motor in all sets commencing with the No. and the final thrill comes when you hook them up and see them hum into action.

Every Erector Set has been completely re-designed and modernized. They are twice as much fun as ever before. You can make more realistic models. You can make them easier and quicker and have fun and thrills you'll never forget.

Your friend, U.C.Giller



#### Printed in U. S. A. M1615 -

BOX CART

How To Make 'Em Book The Great NEW ERECTOR

Models Built with No.11/2 Erector

Hello Boys!

I'm sure you fellows who own one of my great new Erector sets will be just as proud of it as I am-More parts, many in bright brilliant coloring and other important changes, will make Erector model construction more thrilling than ever.

BOX

Your Friend, A.C. Gilbert

The only Construction Toy with the Square Girder with Patented interlocking Edges

THE A. C. GILBERT CO., New Haven, Conn., U. S. A.

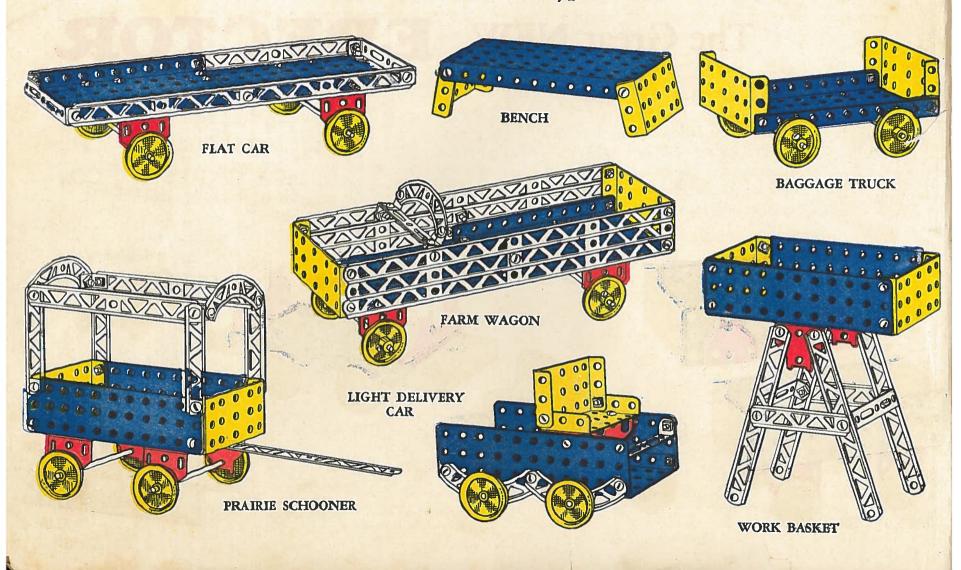
> IN ENGLAND The A. C. Gilbert Company 109 Kingsway, London, W.C. 2

> > WELL

FACTORY TRUCK

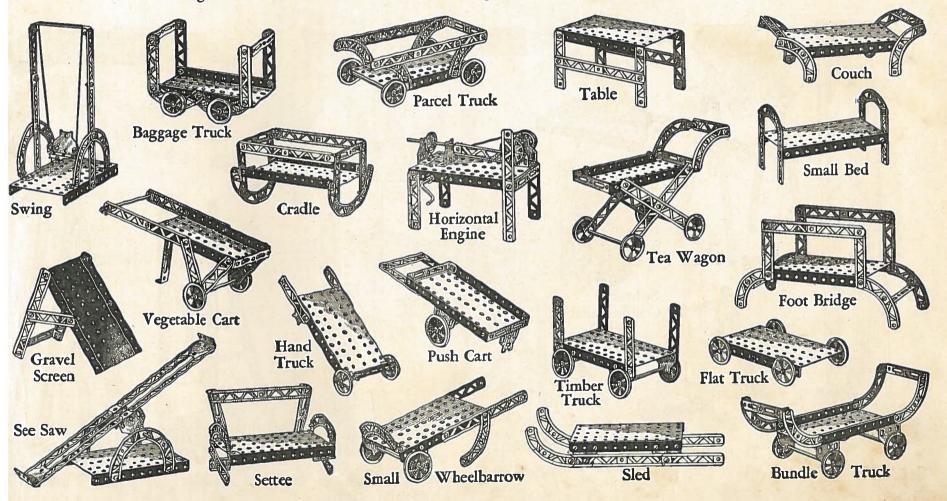
EXPRESS WAGON Copyright 1935 The A. C. Gilbert Company New Haven, Conn., U. S. A.

# Models Built with No. 11/2 Erector

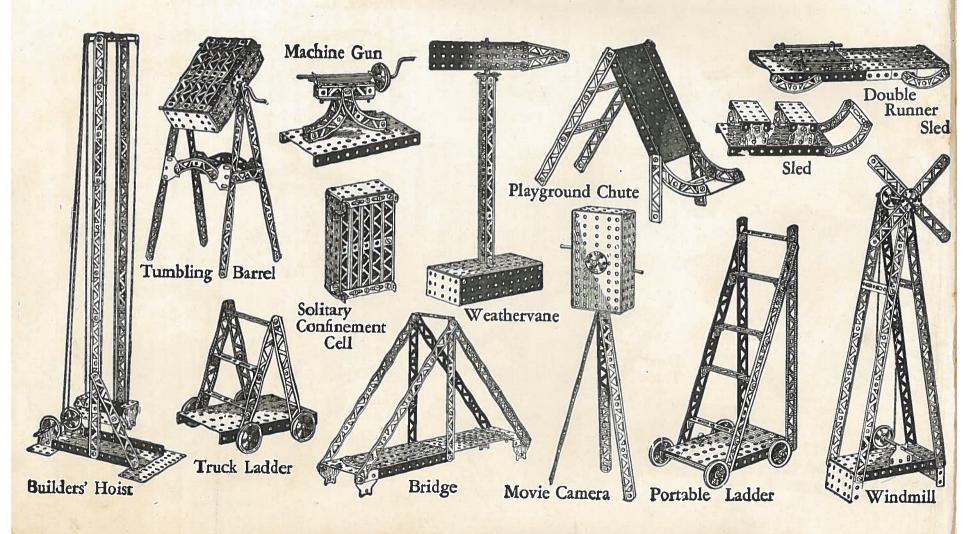


## Models Built with No. 1 and 11/2 Erector

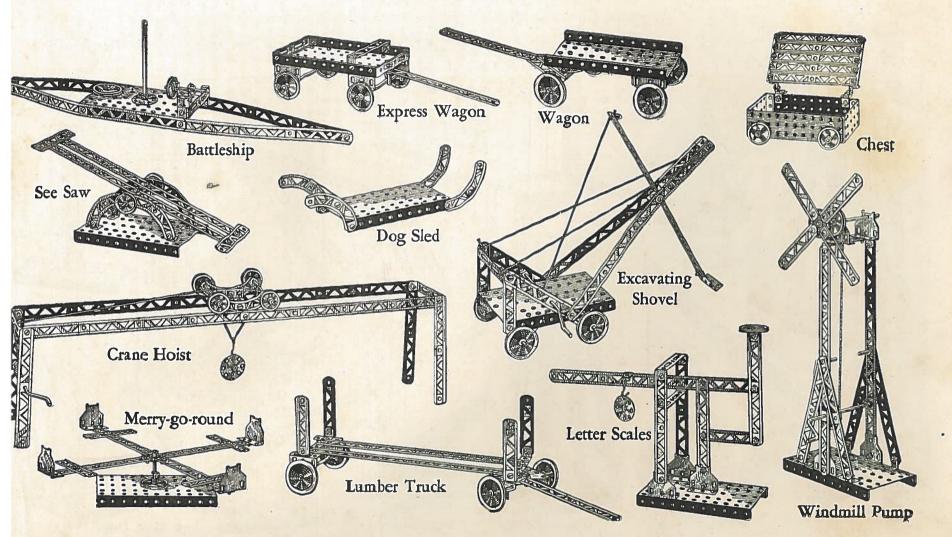
The number of models that can be built with Erector is unlimited. While we show a great many in this book, they are only indications of the large number of different varieties and the adaptability of Erector, The World's Greatest Toy.



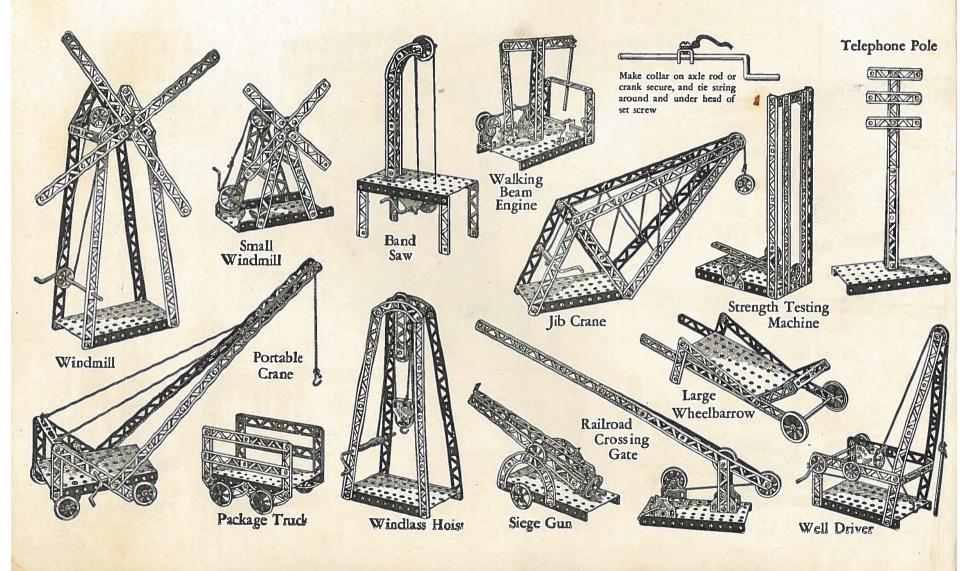
Models Built with No. 11/2 Erector



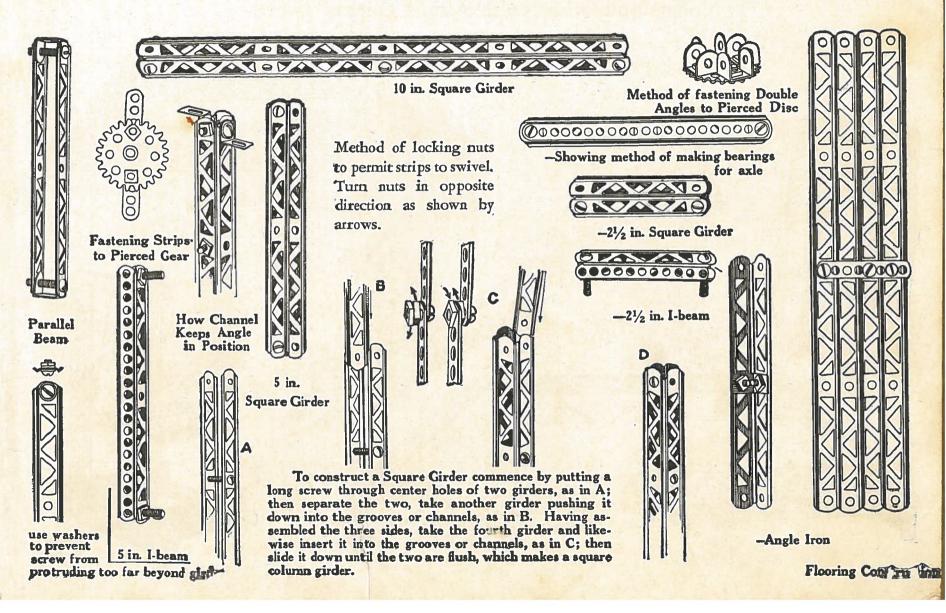
### Models Built with No. 1 and 11/2 Erector



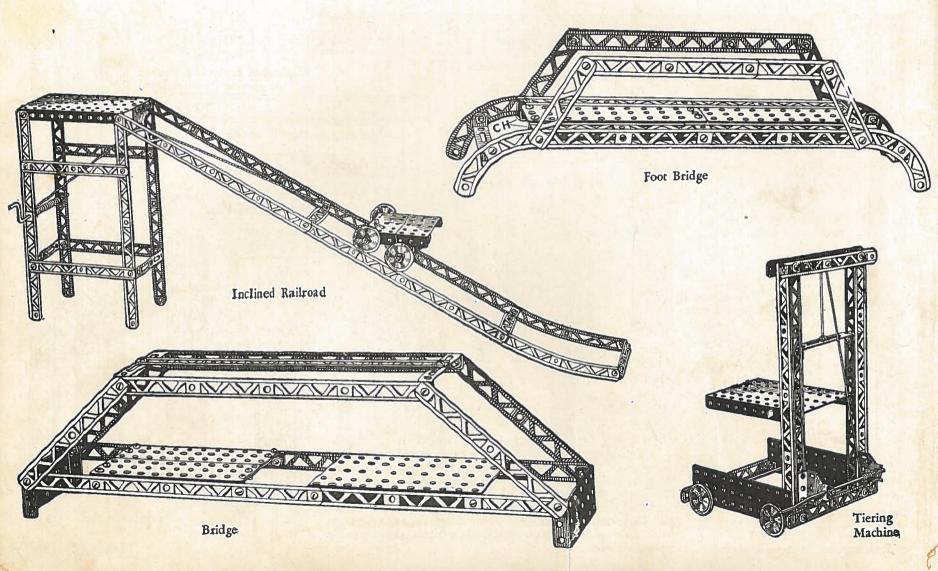
Models Built with No. 1 and 11/2 Erector

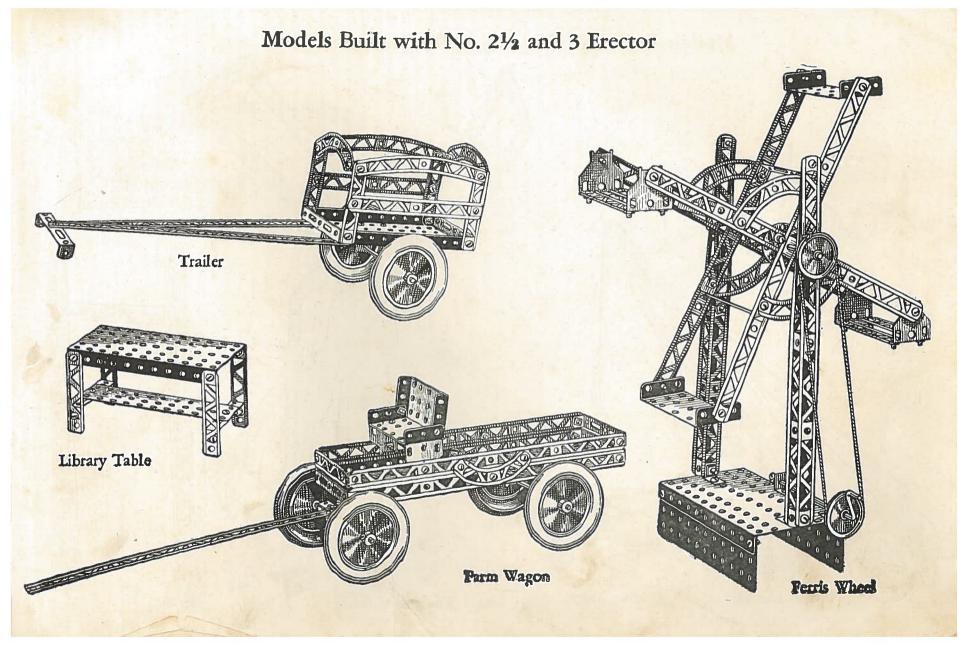


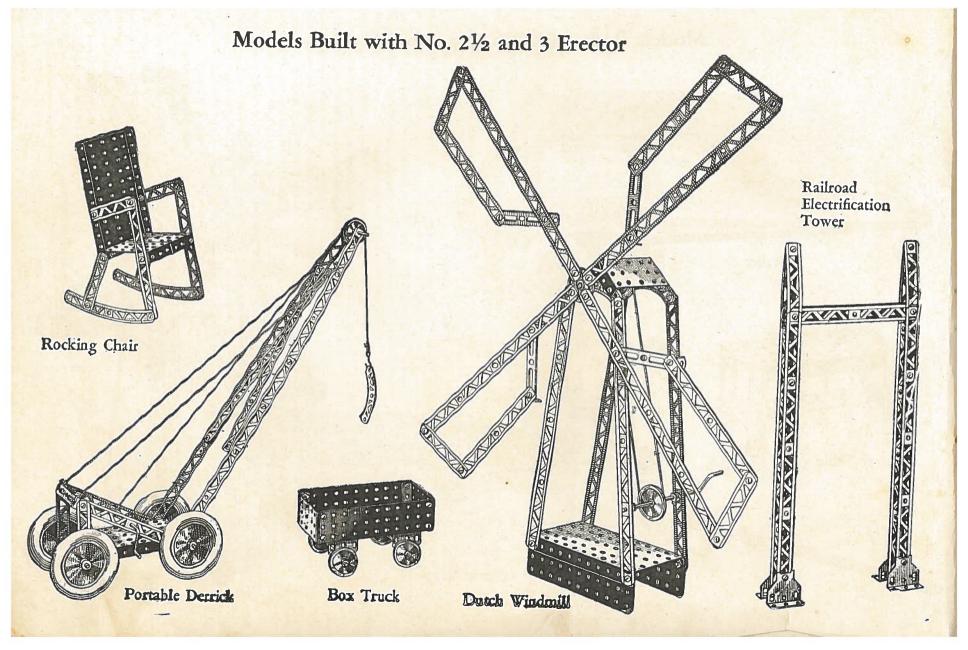
#### STANDARD DETAILS OF ERECTOR CONSTRUCTION

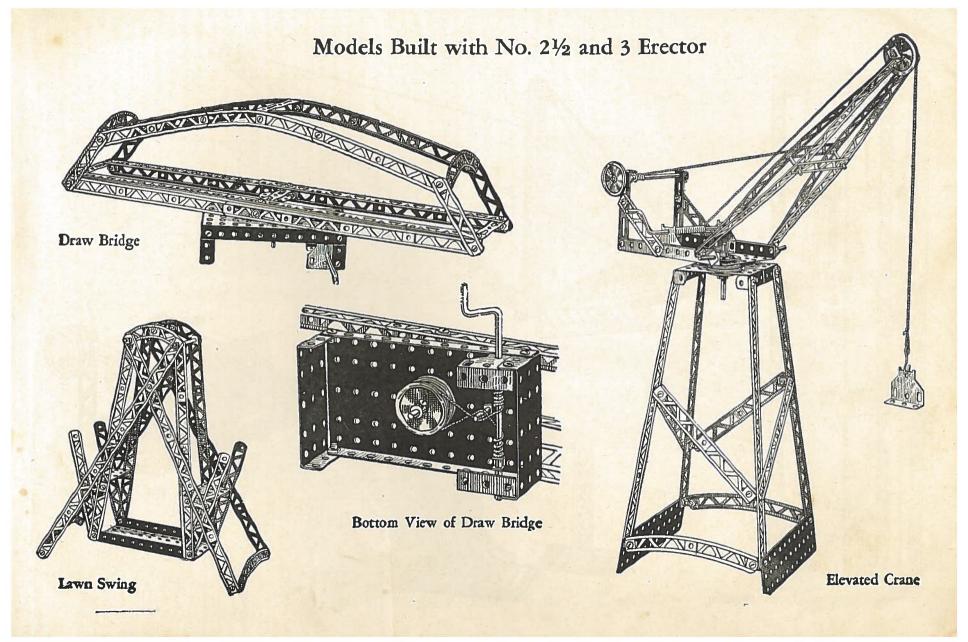


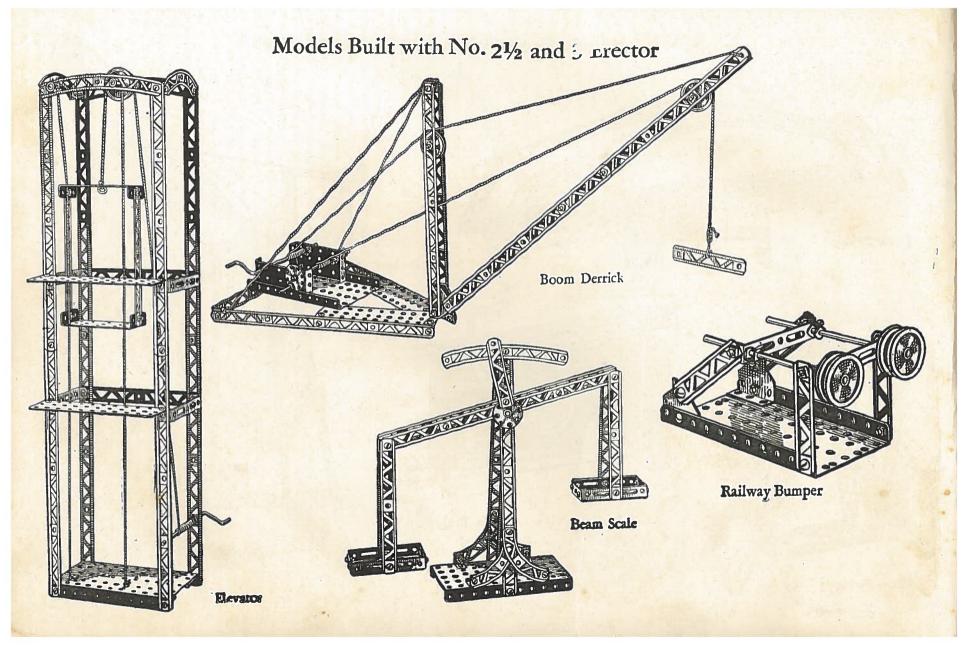
# Models Built with No. 21/2 and 3 Erector



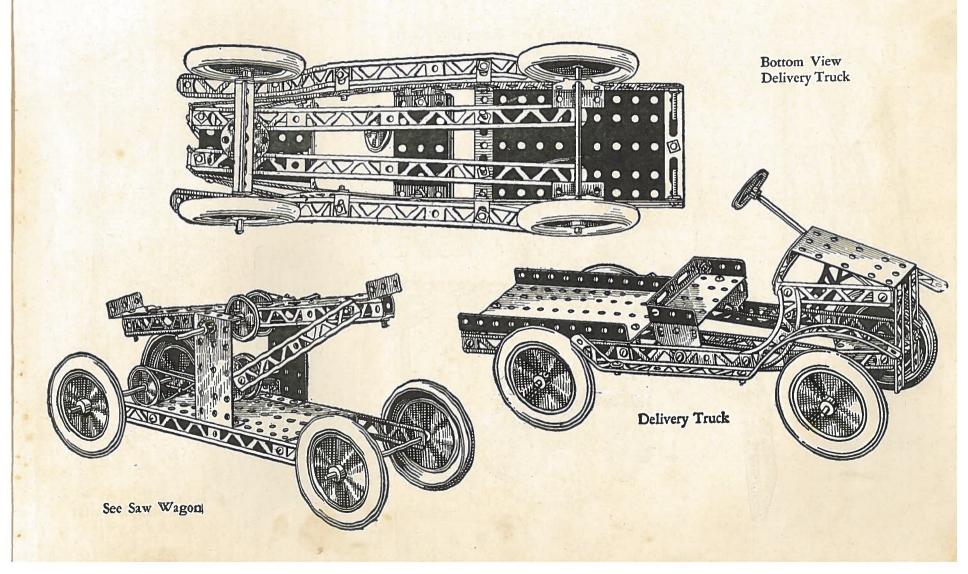






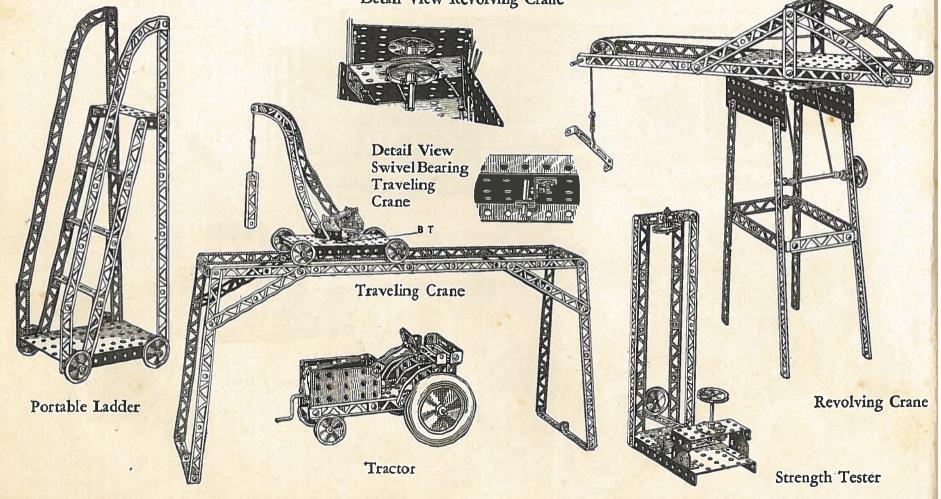


Models Built with No. 21/2 and 3 Erector

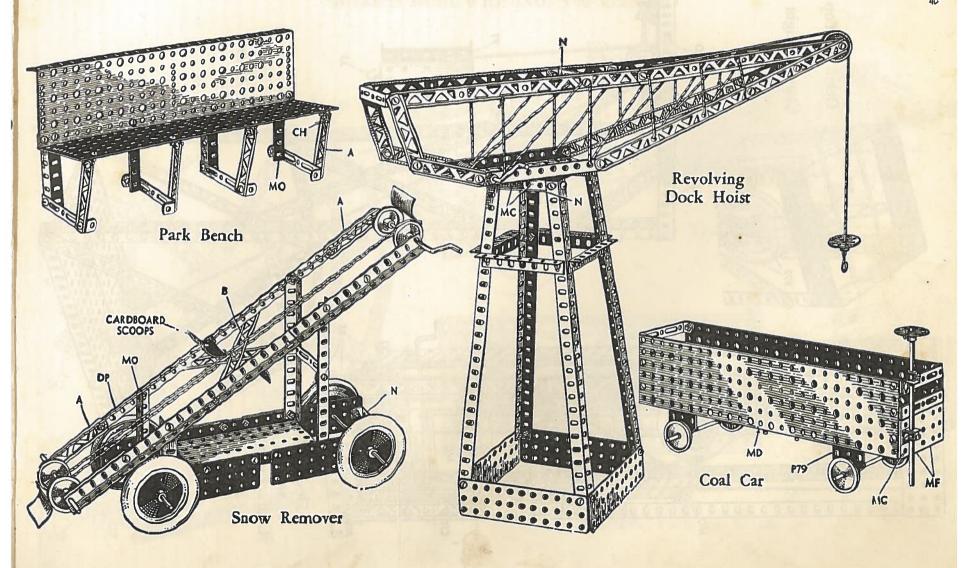


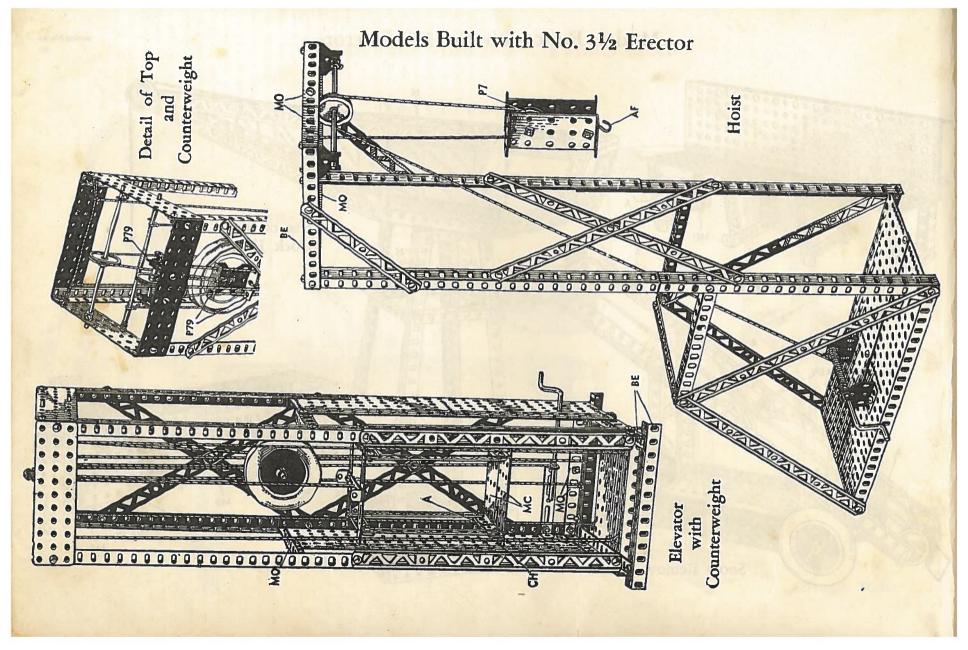
### Models Built with No. 21/2 and 3 Erector

Detail View Revolving Crane

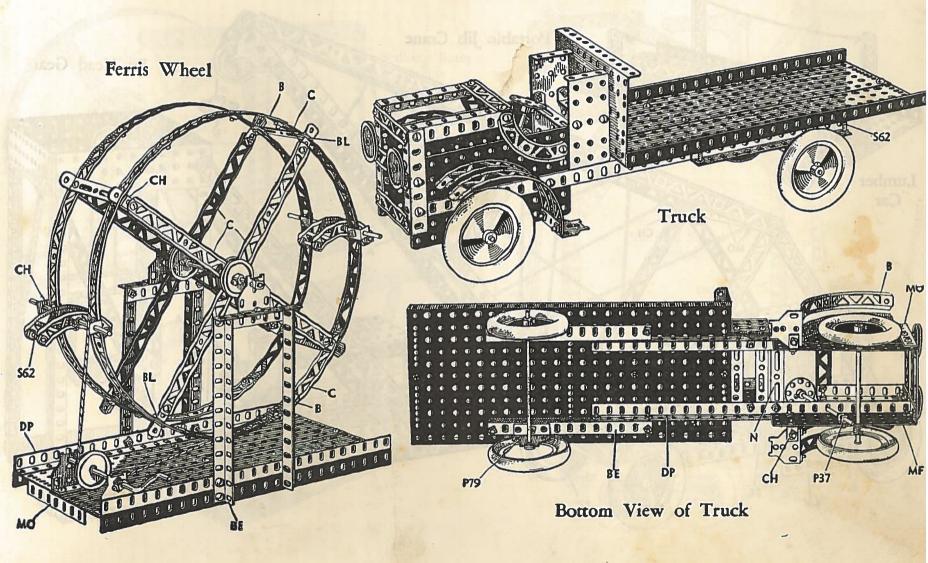


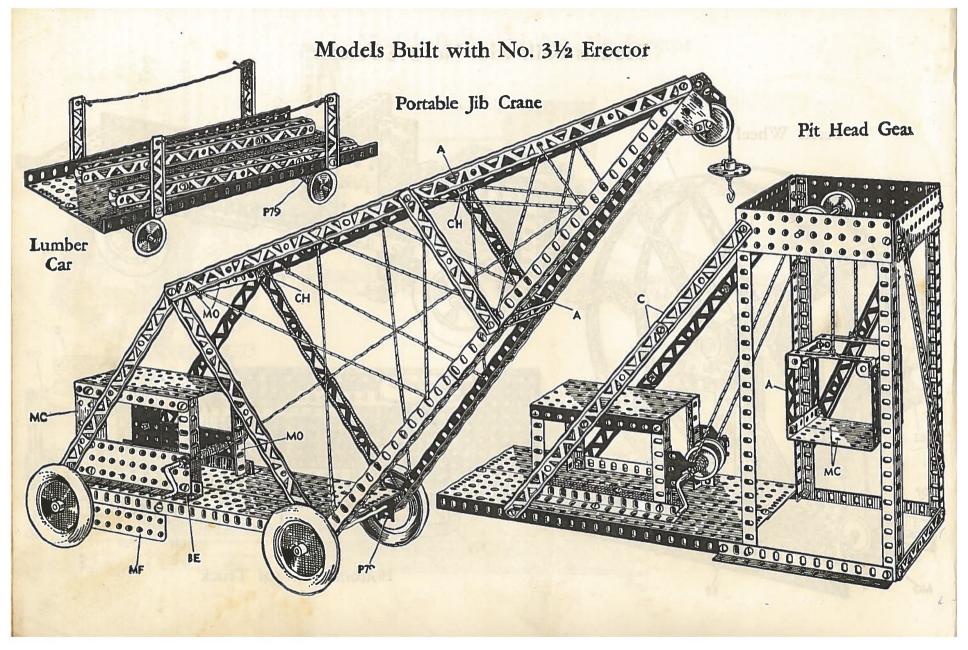
Models Built with No. 31/2 Frector



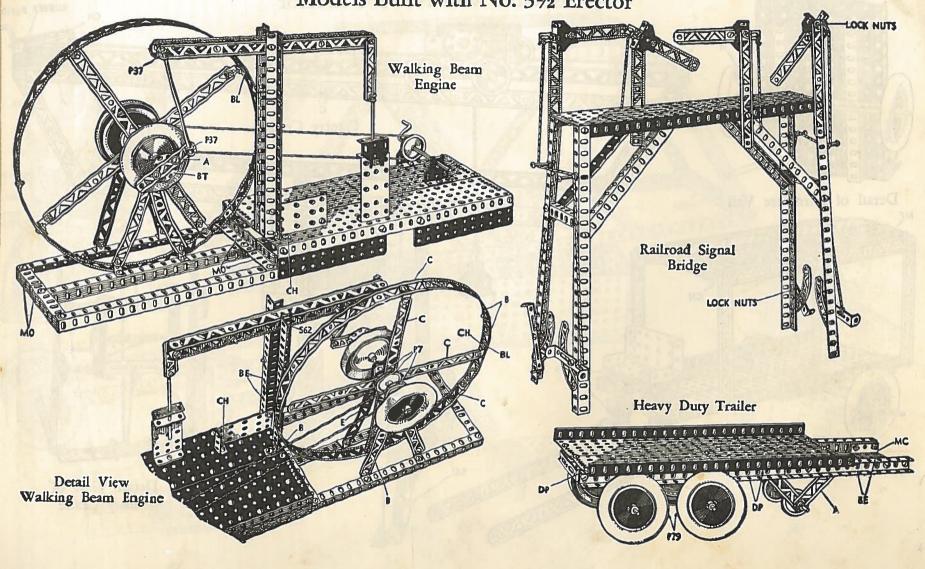


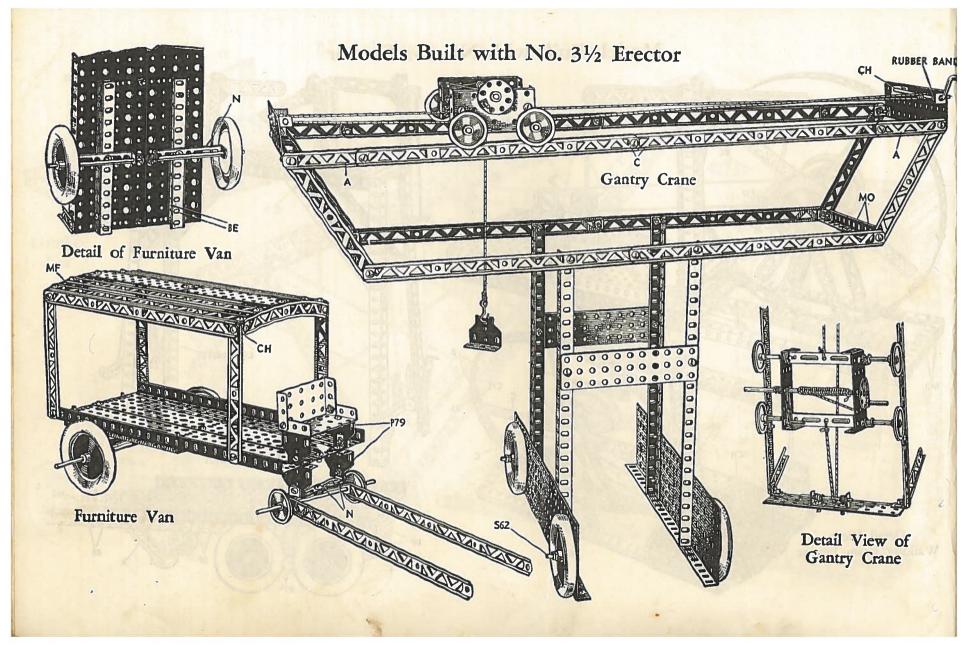
### Models Built with No. 31/2 Erector

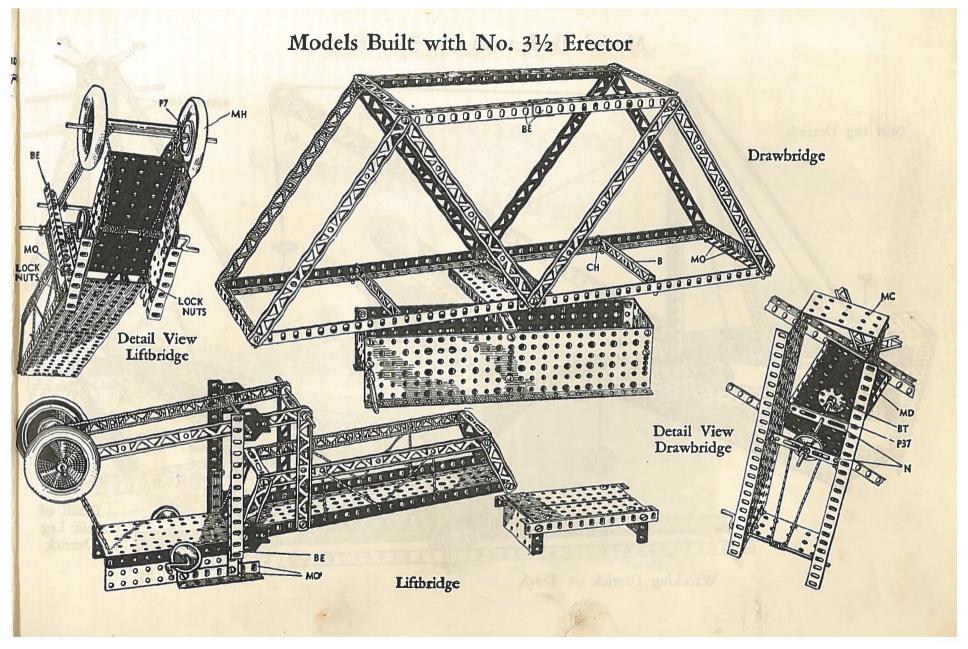


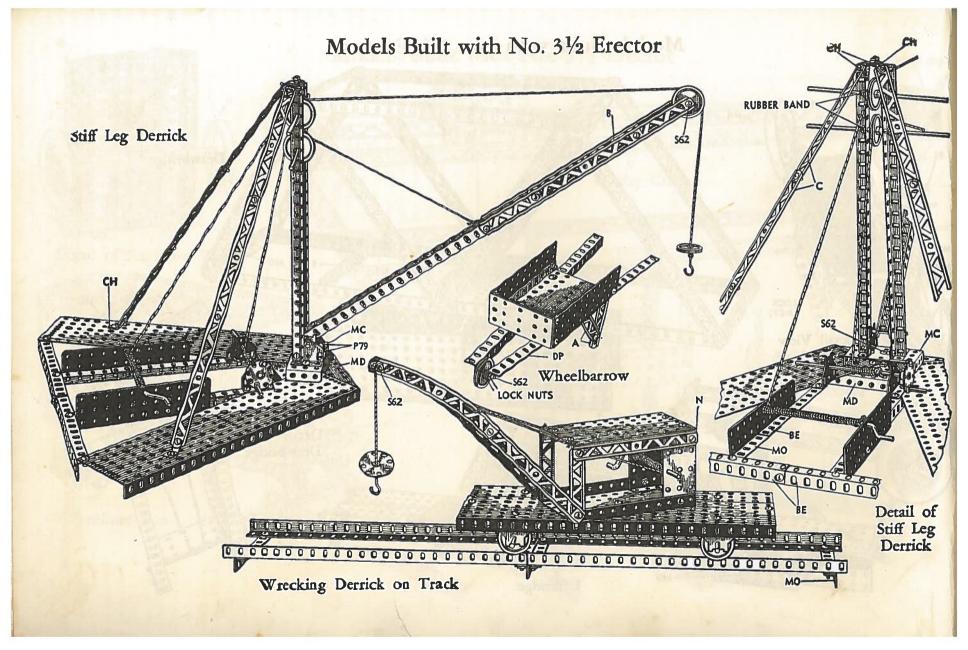


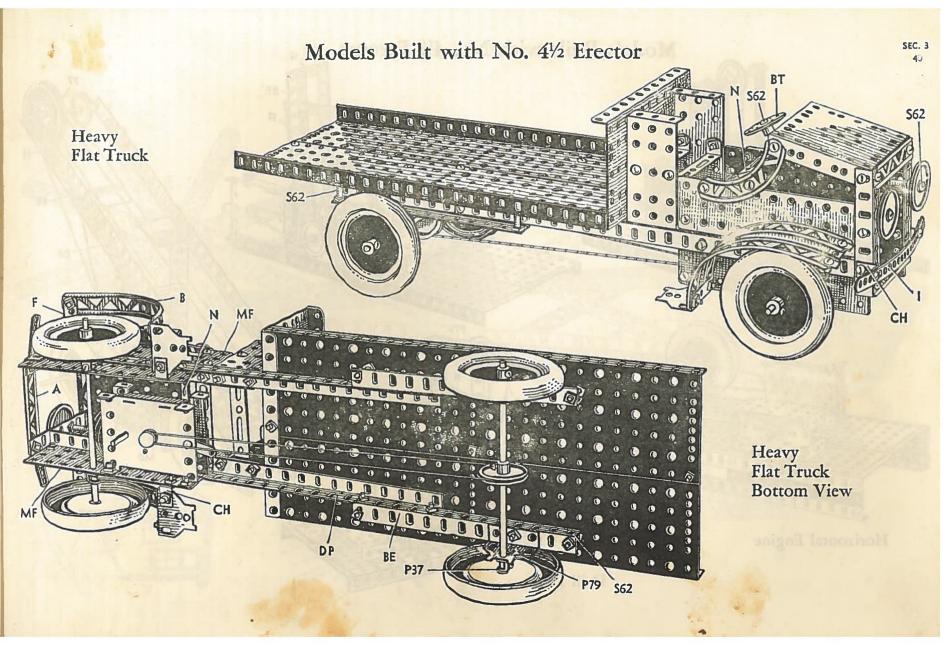
# Models Built with No. 31/2 Erector

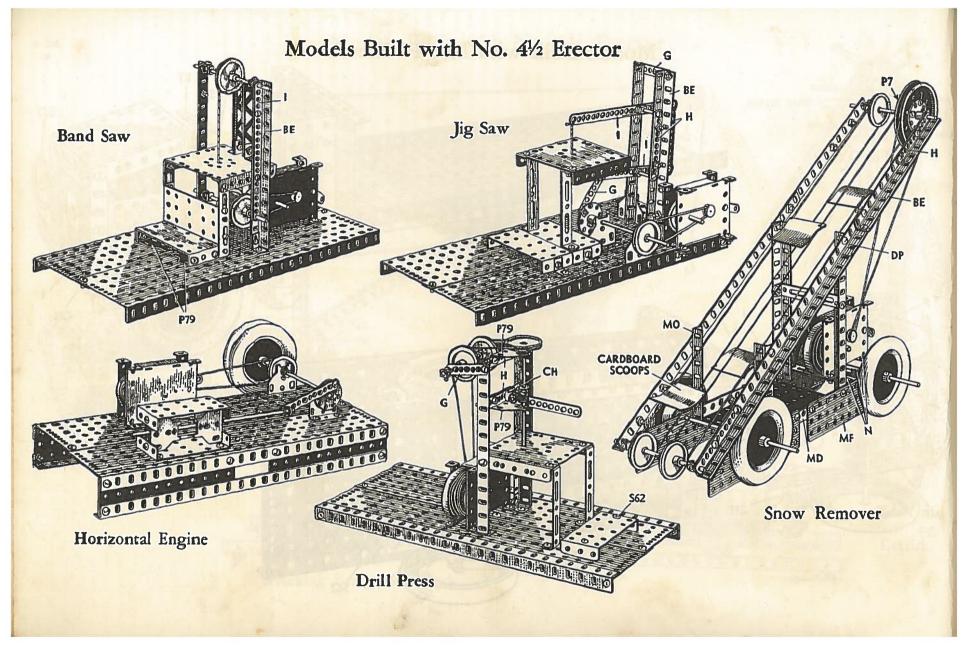




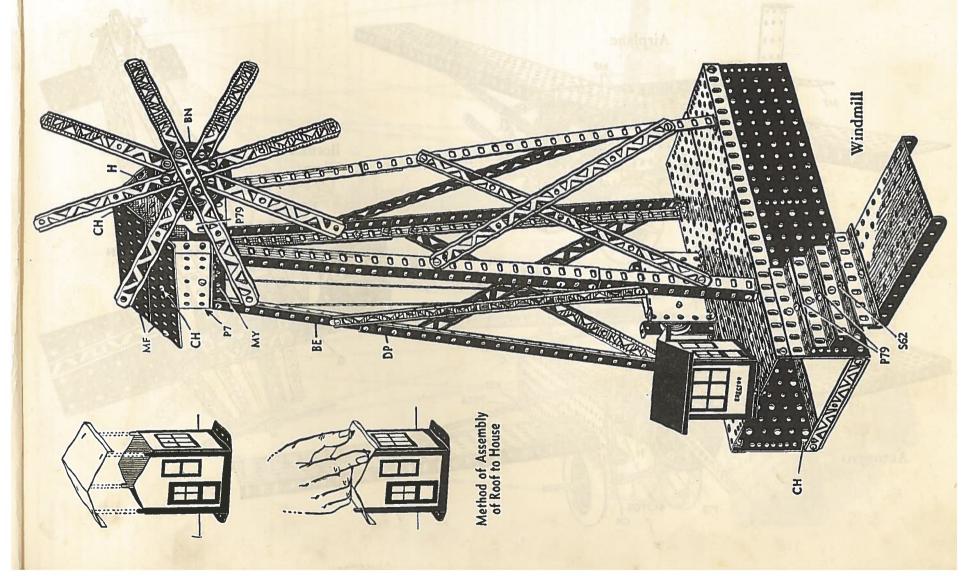












# Models Built with No. 41/2 Erector .... Airplane MF MF Airplane Bottom View LOOSE P37 CH CONTRACTOR OF

MF

P57A

G P37

OVAVAN-VA

Autogyro

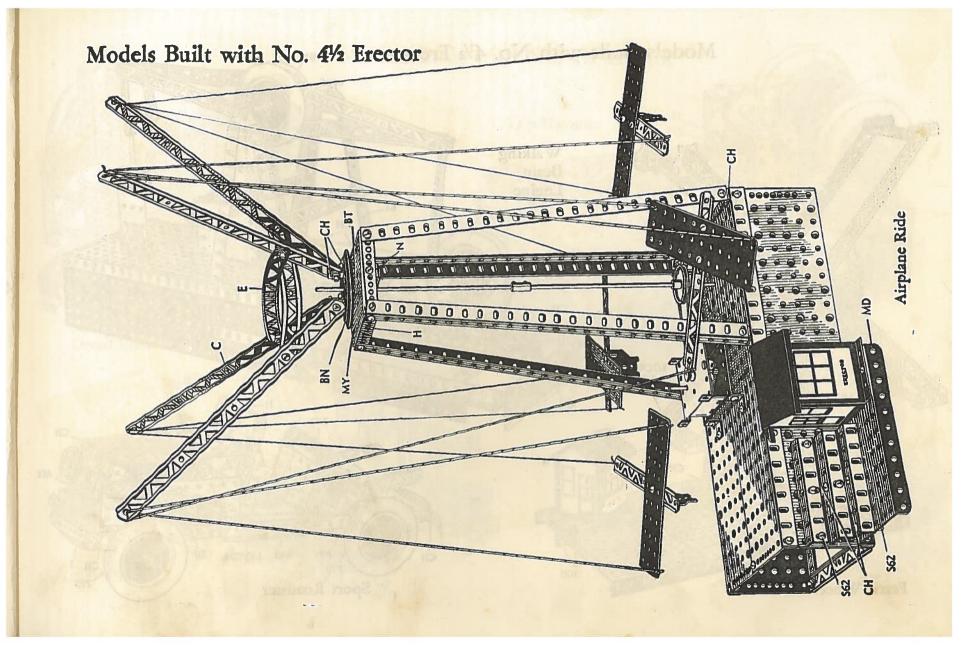
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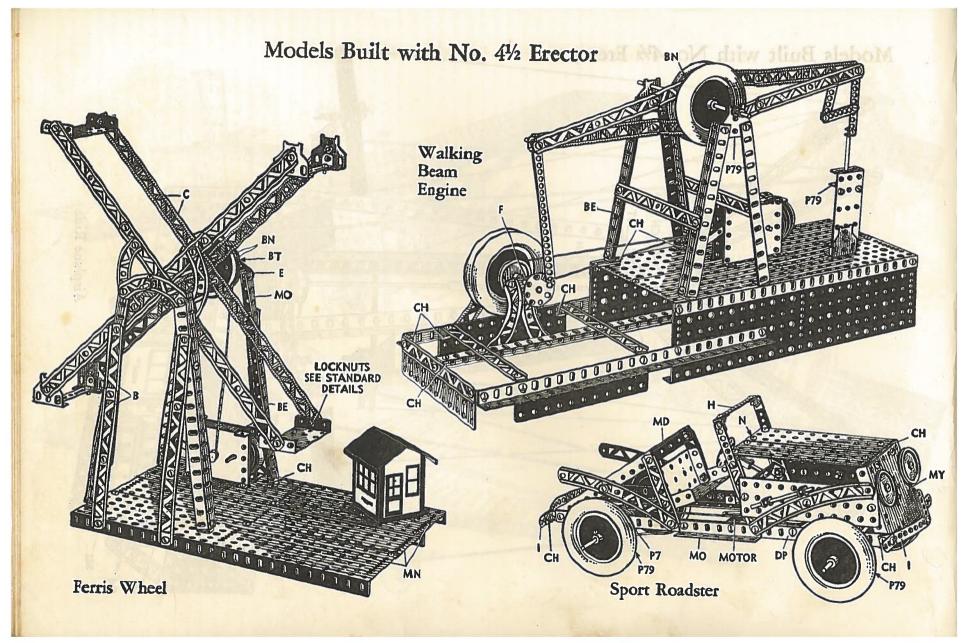
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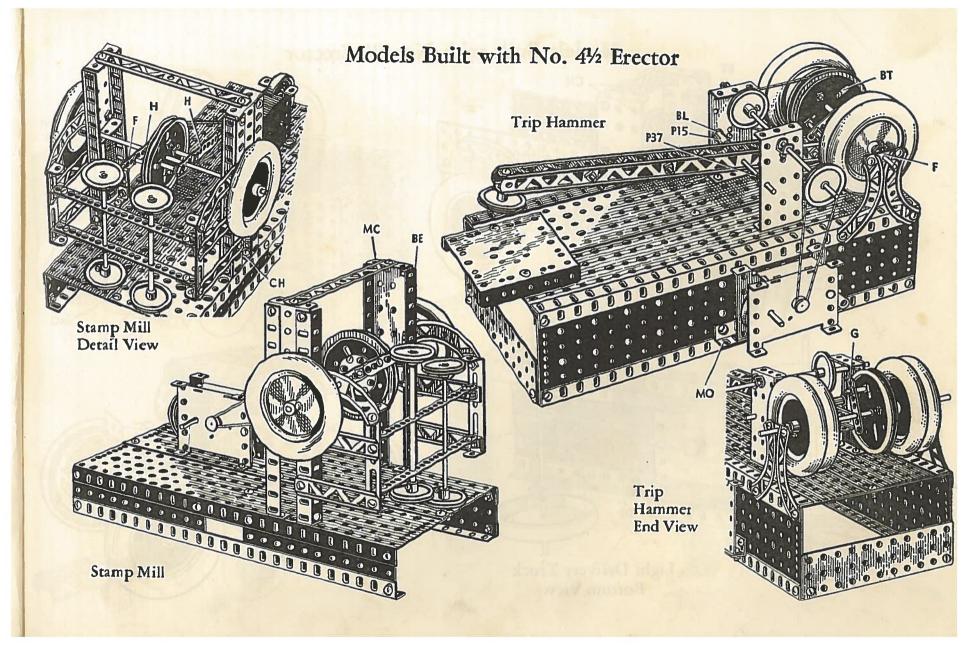
MOTO

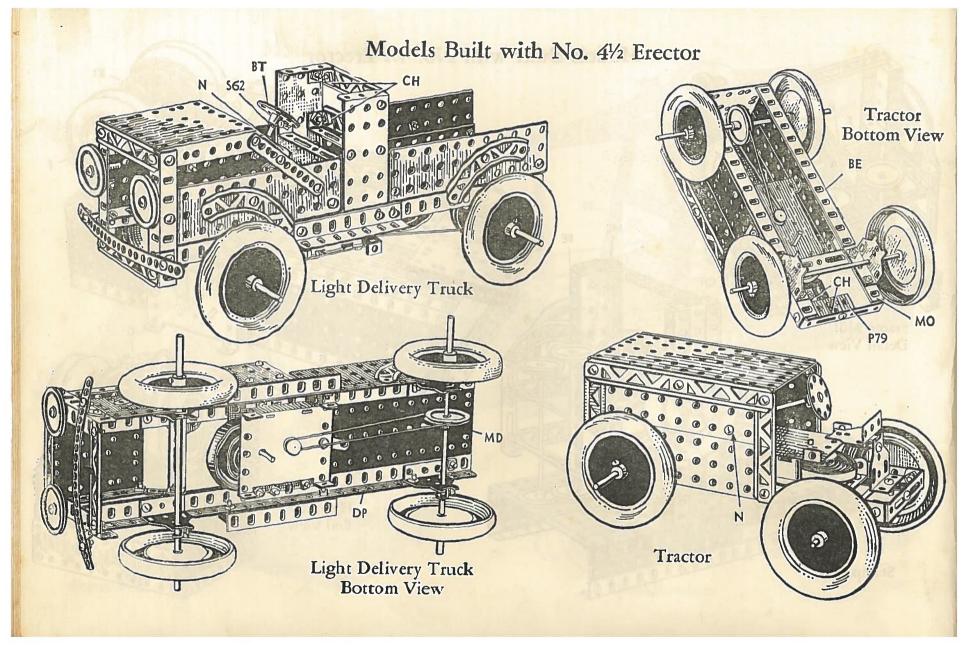
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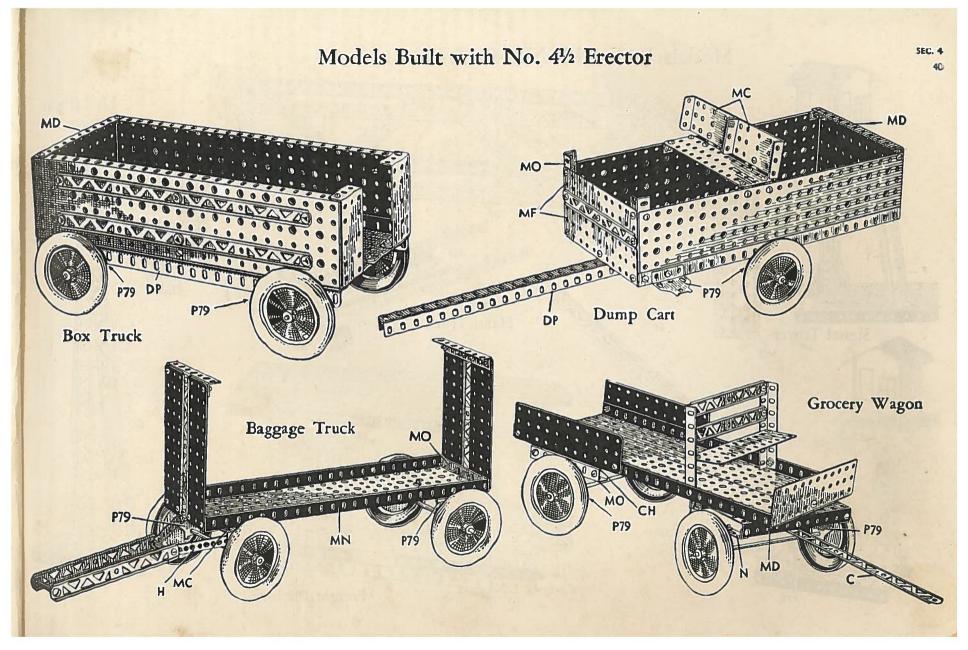
P79

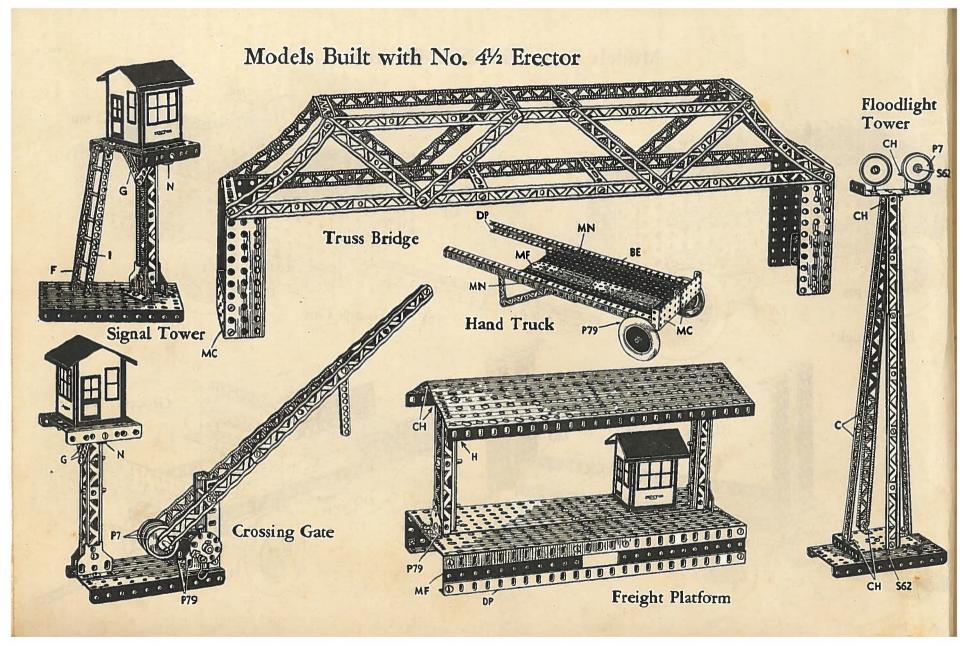


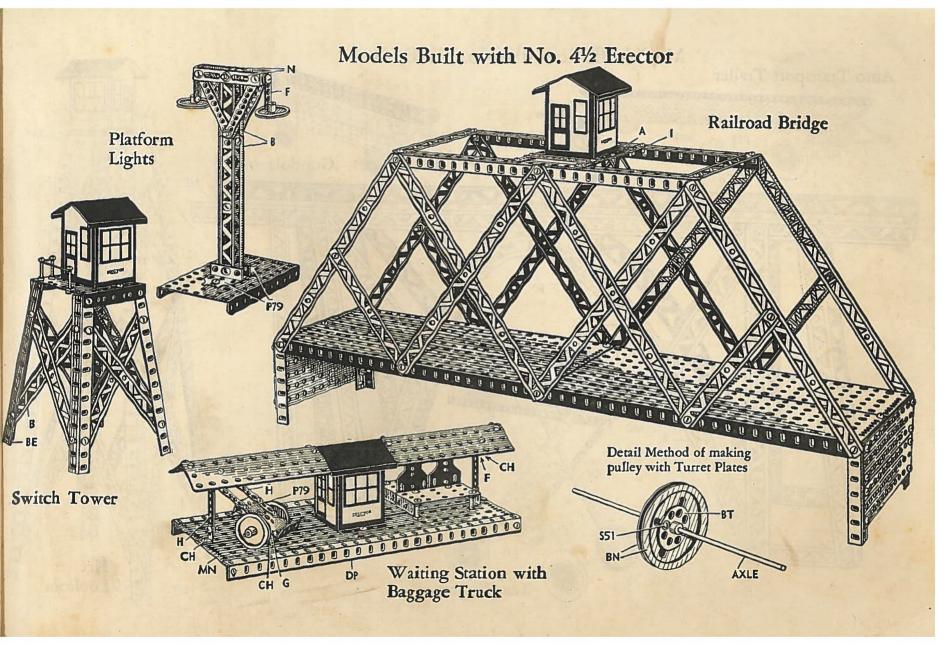


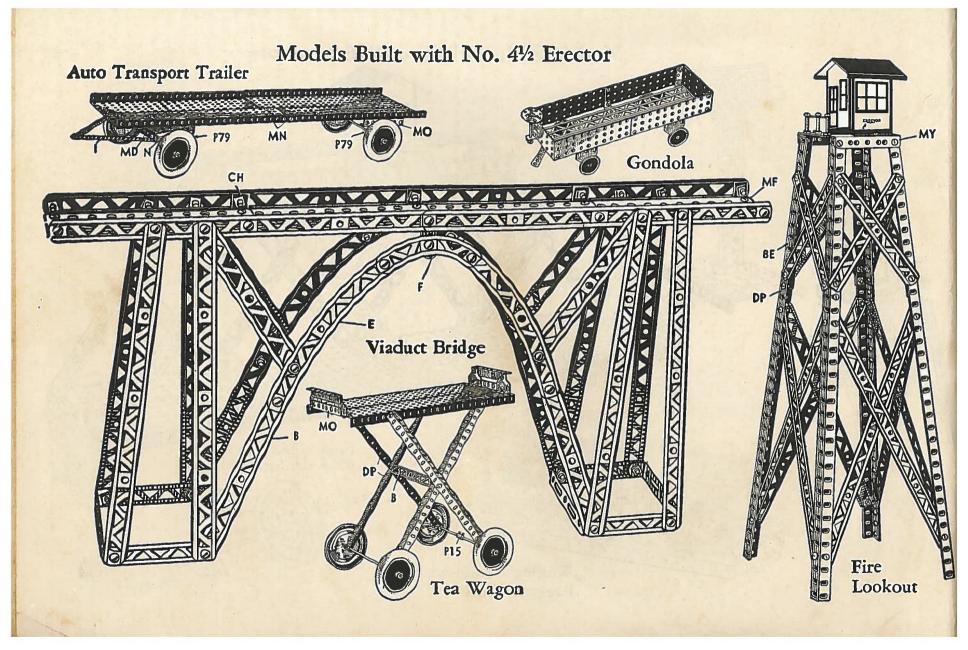












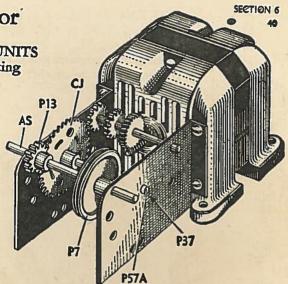
INTRODUCTION - ELECTRIC ENGINE POWER UNITS Gears and pulley provide a means for transmitting

power, increasing power and regulating speed. If power is desired, speed must be sacrificed.

If speed is desired, power must be sacrificed.

A worm drive gives the greatest single reduction. A worm meshing with a 24 tooth gear, as in the countershaft of the Electric Engine, gives a 1:24 reduction, increasing the power 24 times.

A 12 tooth gear meshed with a 36 tooth gear must turn 3 revolutions to make the latter complete 1 revolution, thus the gear ratio is 1:3 and the driven shaft is capable of handling 3 times the load that the driver would take, but at 1/3 the speed.



#### **ELECTRIC ENGINE No. 3**

P13 CJ

A high speed gear train where a little pep and not too much power is desired for working with light loads. Power ratio 1:1, the 36 tooth gear acts as in idler, simply transforming the same speed and power from the countershaft to a driven shaft more conveniently located.

#### ELECTRIC ENGINE No. 4

A powerful, slow speed gear train, ratio 9:1. A fine gear box where great power is required, or a very slow speed is desired.

### **ELECTRIC ENGINE No. 1**

A direct drive, as from the pulley on the motor shaft, gives a high speed, where little power is required, as in the case of windmills, etc.

**P7** 

P57/

#### ELECTRIC ENGINE No. 2

A medium speed gear train capable of running all ordinary models. Power ratio of driven shaft to counter shaft, 3:1. ELECTRIC ENGINE No. 5 A vertical drive, high speed, gear train suitable for Merry-gorounds, etc. The mitre gears, P48, transmit power in another direction, without changing the speed ratio.

P13

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### Models Built with No. 61/2 Erector

#### ELECTRIC ENGINE POWER UNITS (cont'd) TO REVERSE A LOAD

Gear boxes used for hoisting as in elevators, derricks, etc., should have the axle, on which the string is wound, loose enough so that it may be pushed back and forth endwise. This end play should permit the gear on this axle to be in or out of mesh with the gear driving it.

When the gears are in mesh the load will be raised. When they are not, the axle will be free and the load, acted upon by gravity, will drop. The load may be slowed or stopped in its downward journey by applying friction to the free axle.

A gear shift lever may be constructed as shown in Electric Engine No. 7 to control these operations.

> ELECTRIC ENGINE No. 7 A gear shift lever added to Electric Engine No. 3. Leave CJ end play in the driven shaft for throwing gears out of mesh.

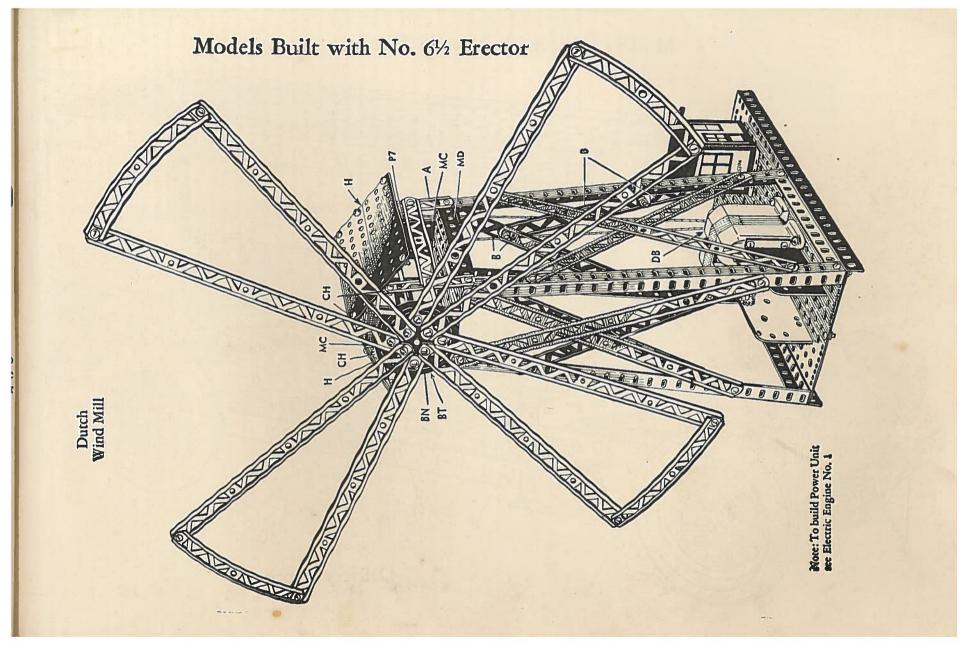
ENGINE No. 6 A vertical drive, slow speed, gear train, with plenty of power, suitable for drawbridges, airplane beacons, etc.

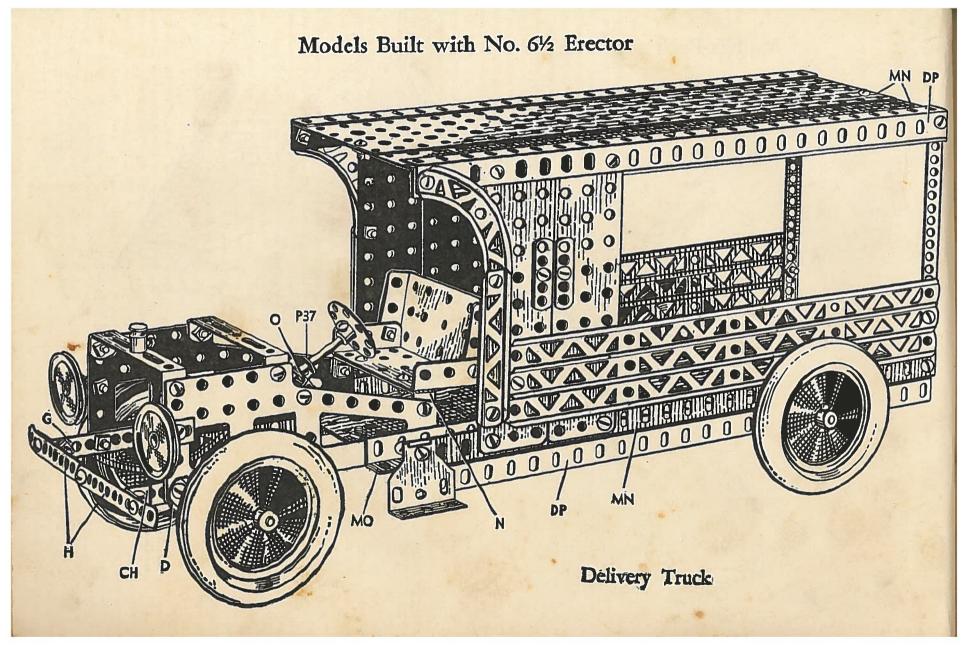
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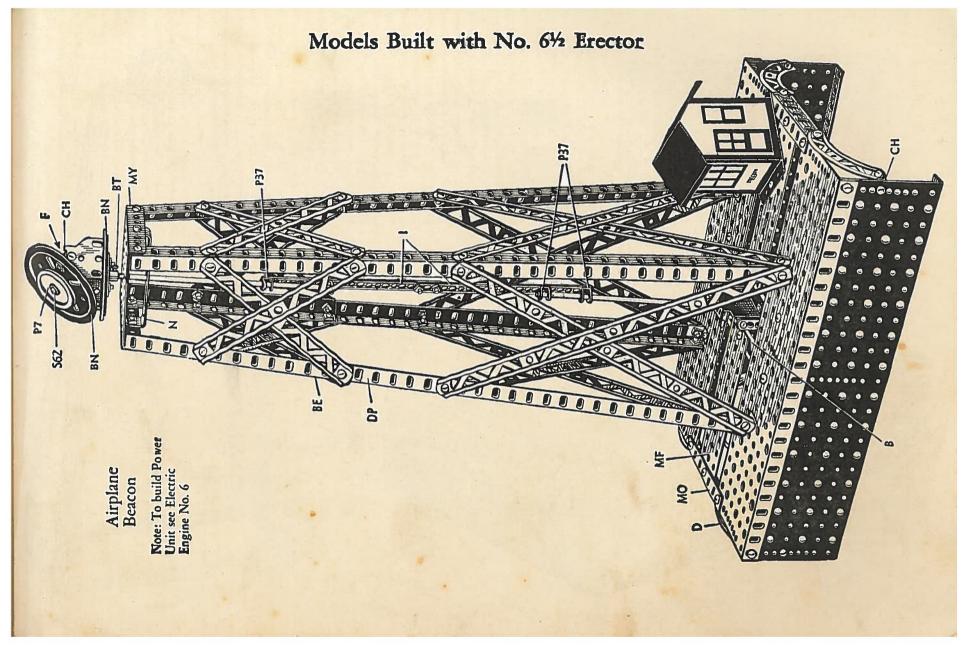
**P57A** 

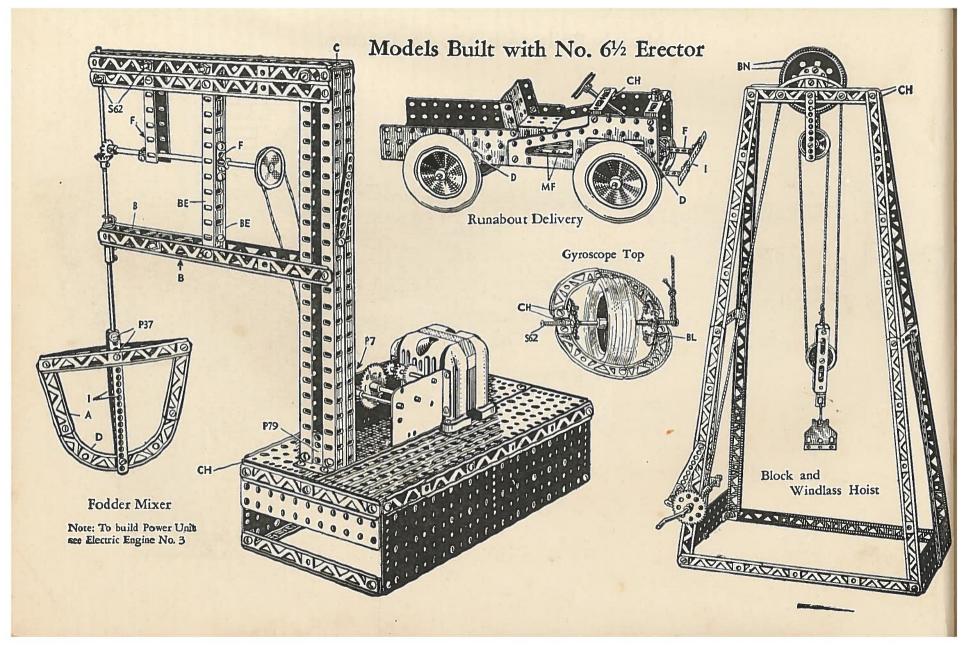
ELECTRIC

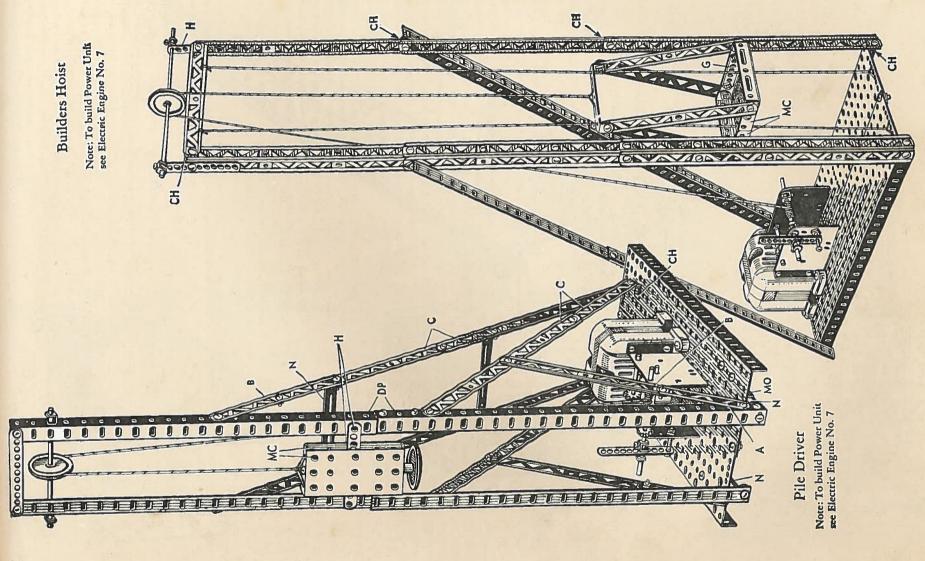
Detail-ELECTRIC ENGINE No. 6-

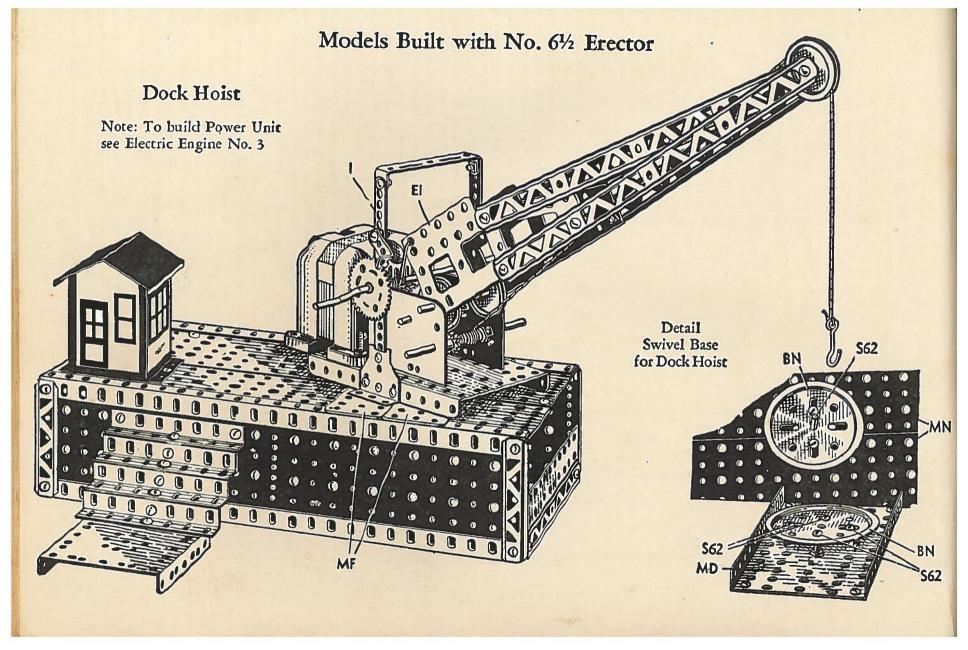








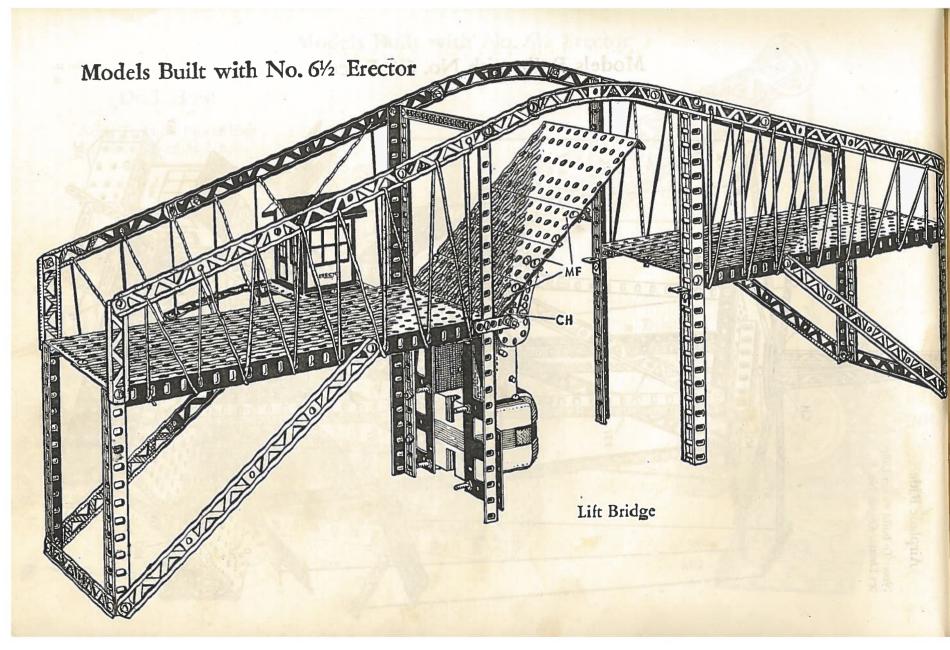


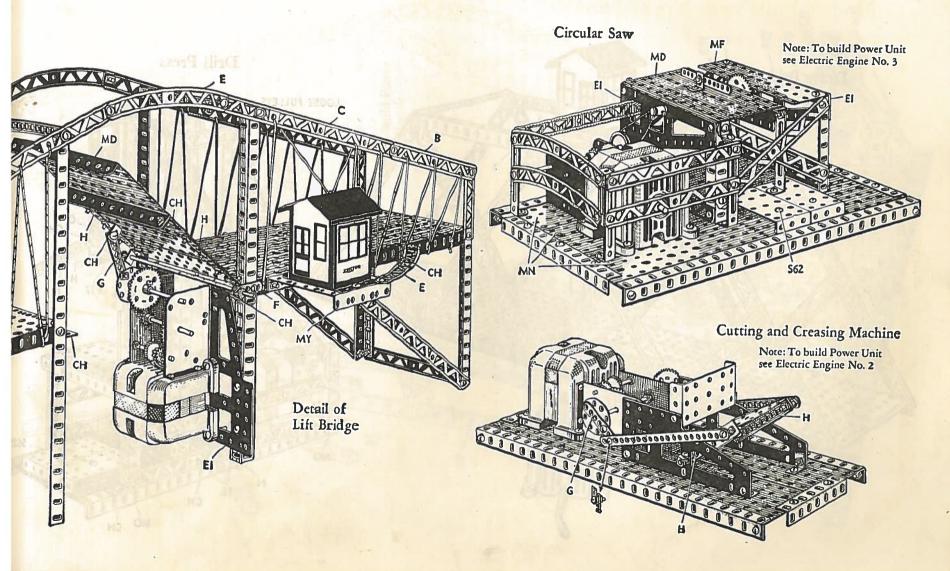


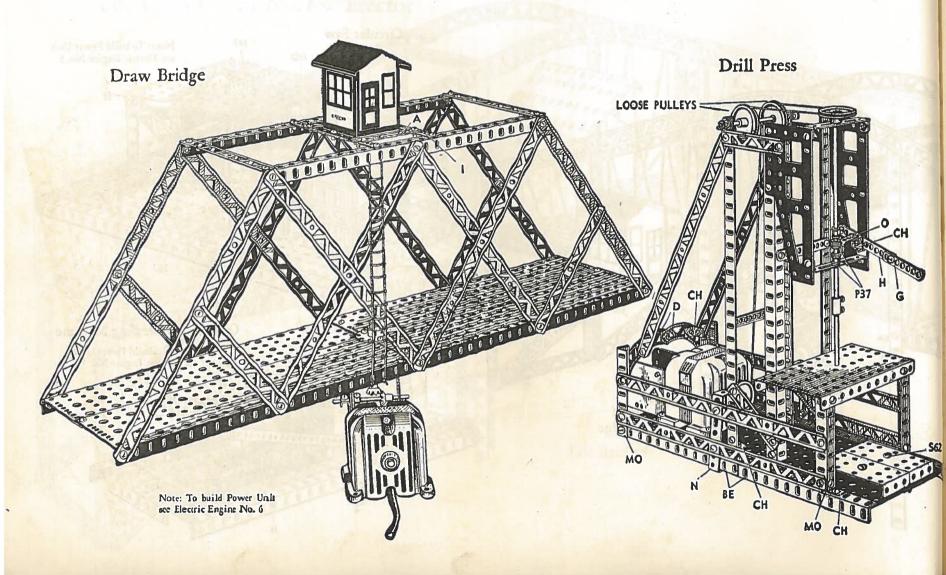
Models Built with No. 6<sup>1</sup>/<sub>2</sub> Erector

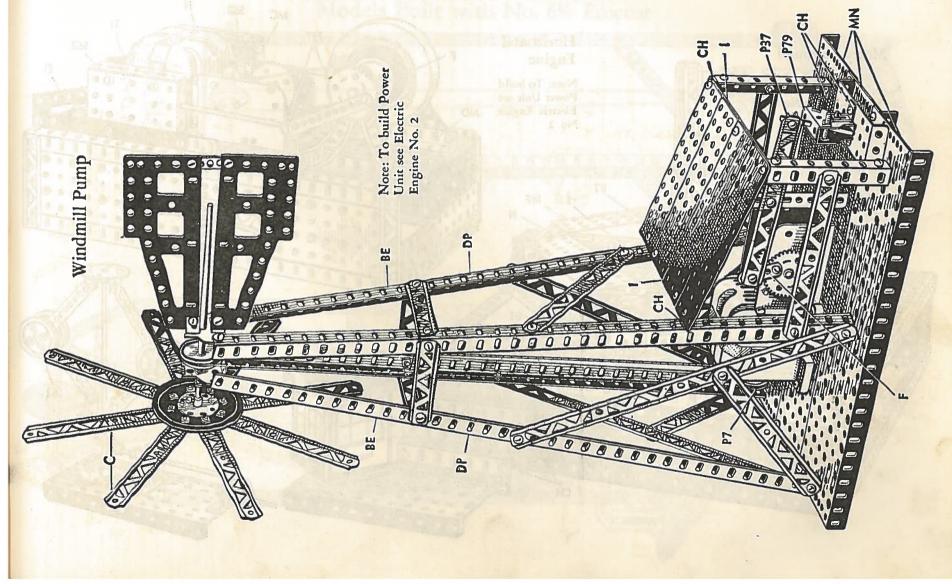
0000000000000000 n 00  $\Theta$ A n n E Note: To build Power Unit see Electric Engine No. 5 Airplane Ride ¥

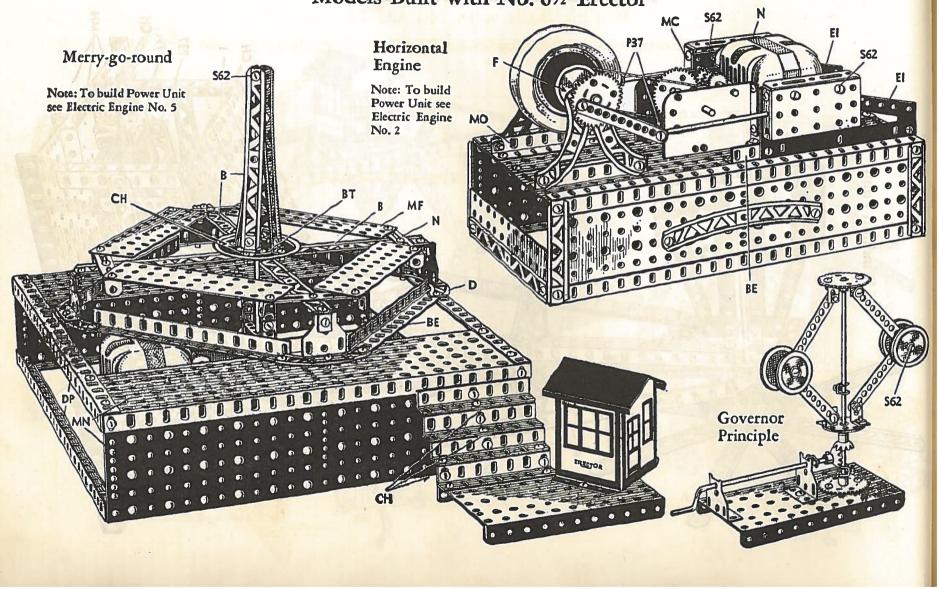
SECTION 6A 40



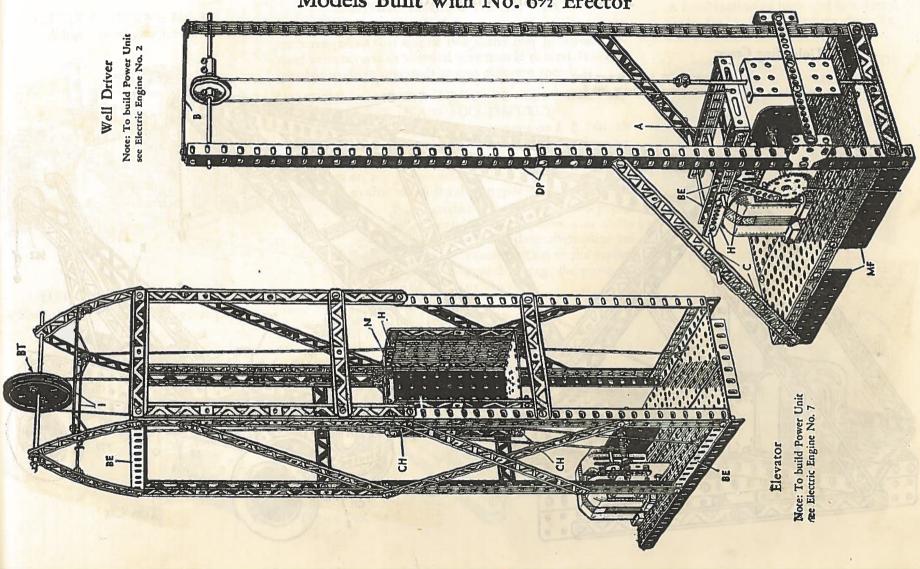




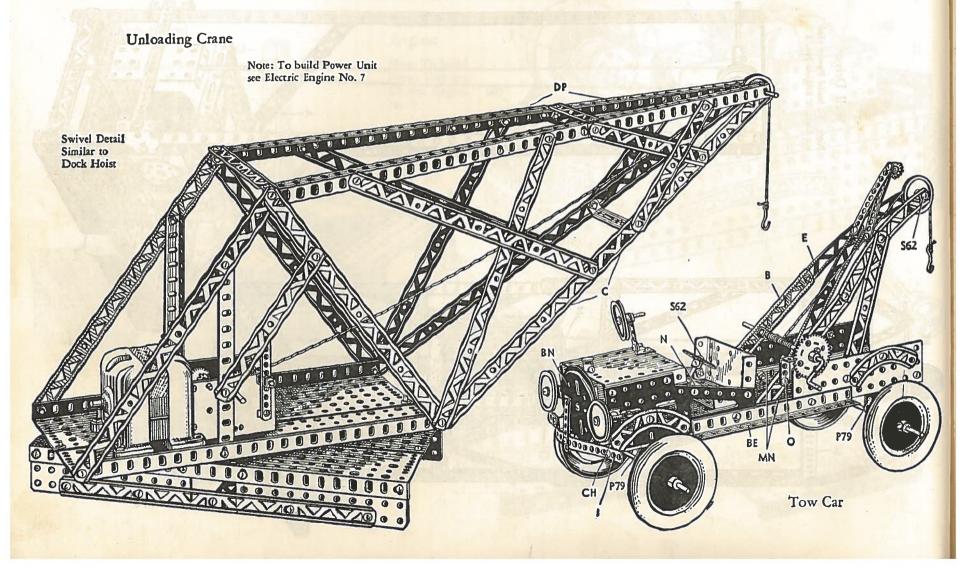




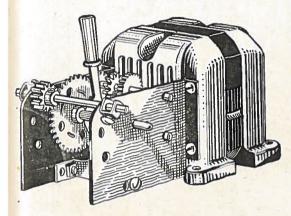
Models Built with No. 61/2 Erector



Models Built with No. 6<sup>1</sup>/<sub>2</sub> Erector



#### ELECTRIC ENGINE No. 8 A high speed gear train



ELECTRIC ENGINE No. 9 A low speed gear train with great power

### Models Built with No. 71/2 Erector

### ELECTRIC ENGINE POWER UNITS

The gear shift lever and gears in the ELECTRIC ENGINE are arranged so that one or two shafts may be driven forward or in reverse or allowed to remain in neutral. It is also possible to drive one shaft at two different speeds.

### CAUTION — MOTOR MUST BE RUNNING TO SHIFT GEARS SUCCESSFULLY

THE RATCHET and pinion arrangement on E. E. No. 10 are only needed when the load, such as an elevator or derrick, would run down when in neutral. This ratchet may be put on any power unit used for hoisting. It should be adjusted so that when the driven gear is not in mesh the

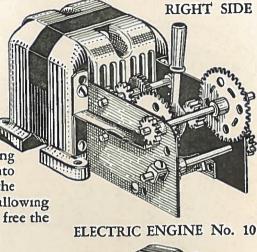
ratchet engages the pinion preventing rotation. As the drive gear shifts into mesh, the sliding shaft slips off the raised portion of the ratchet, allowing it to disengage the pinion and free the driven shaft.

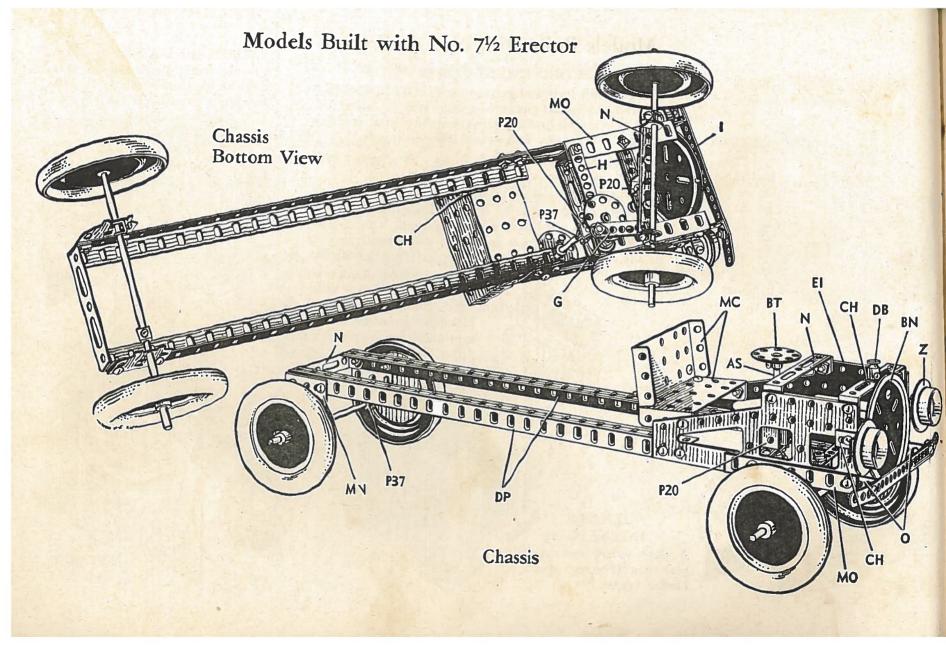
ELECTRIC ENGINE No. 11 A slow speed, vertical drive gear train. (For high speed, see Electric Engine No. 5.)

#### SECTION 7

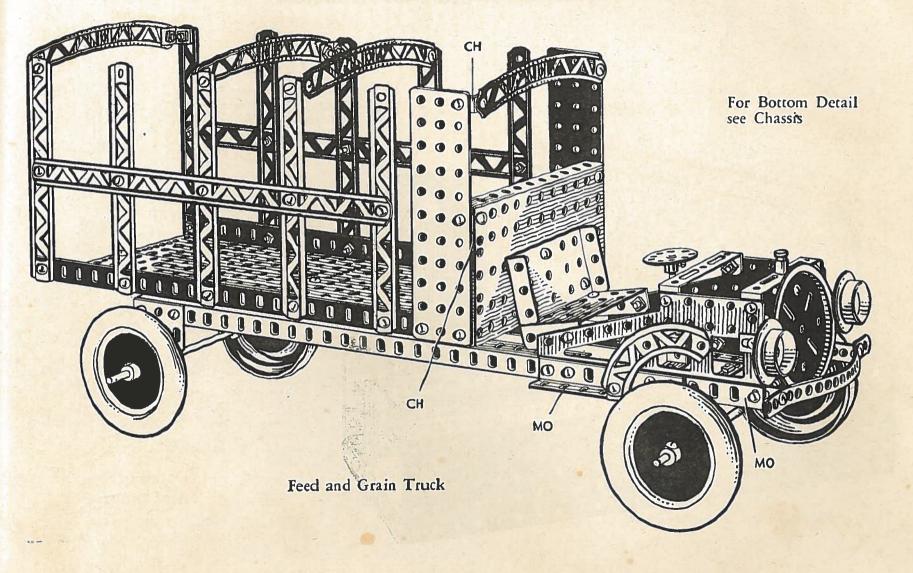
LEFT SIDE

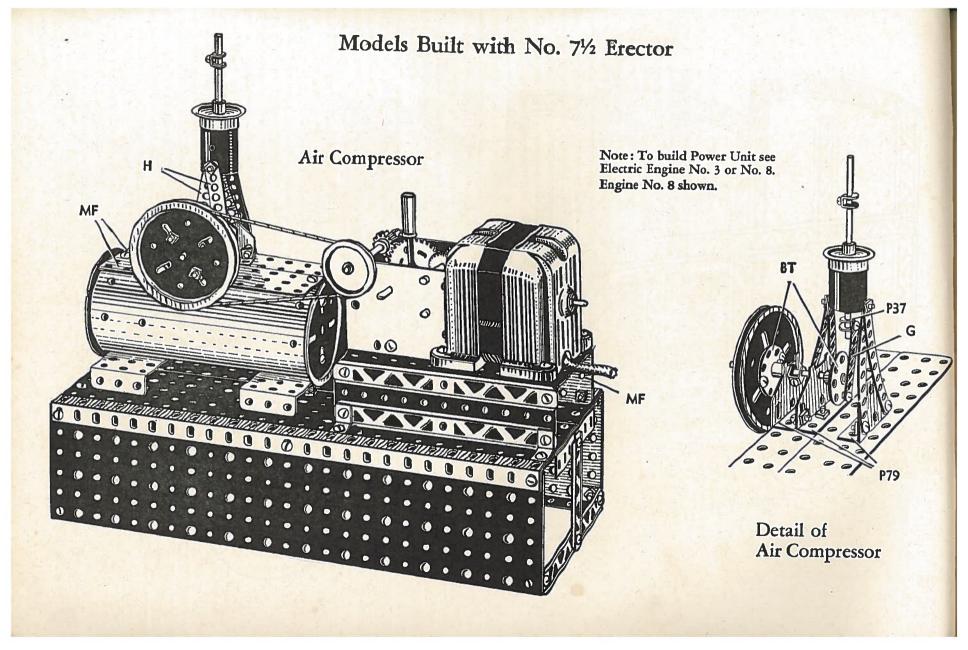
ELECTRIC ENGINE No. 10. <sup>40</sup> A combination of high and low speed shafts for load and boom on derricks, etc. (See note on RATCHETS.)

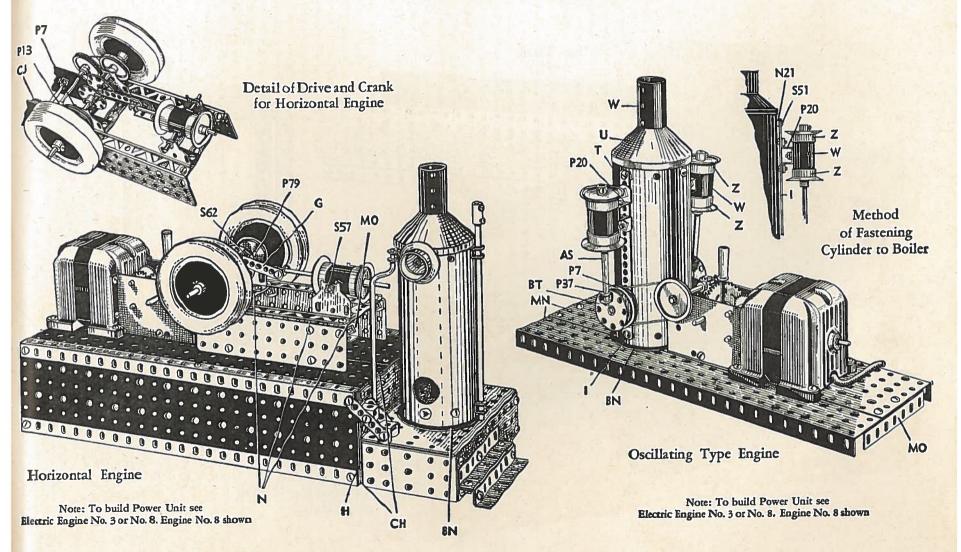


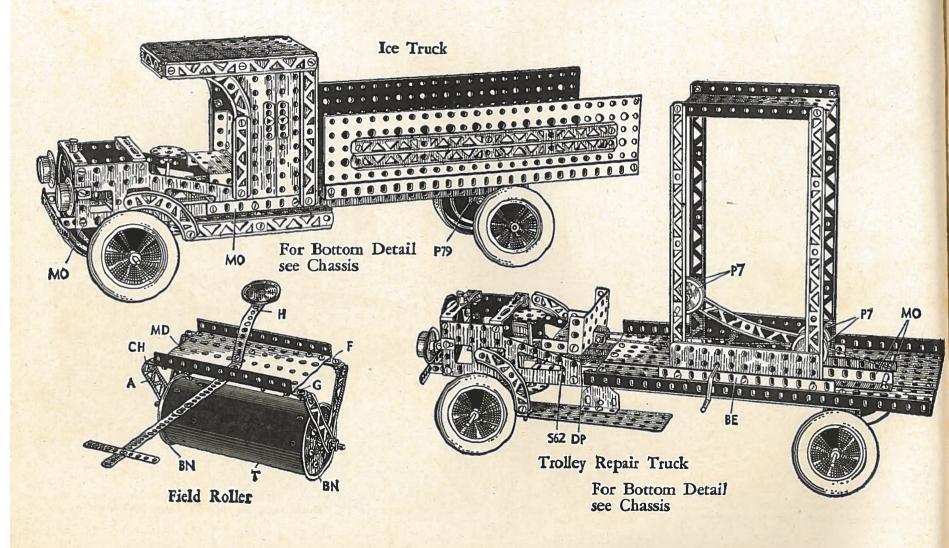


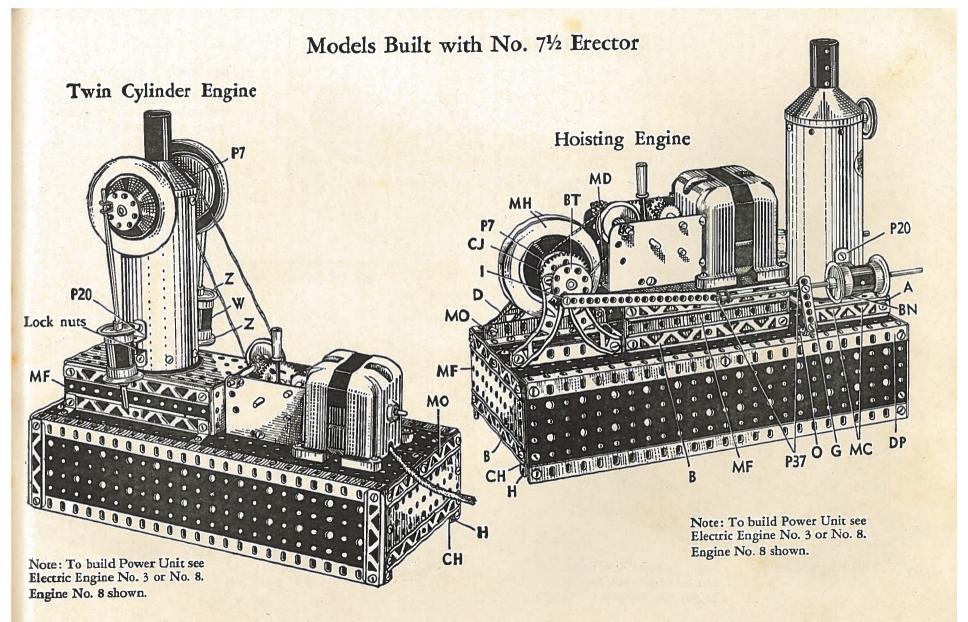
Models Built with No. 7<sup>1</sup>/<sub>2</sub> Erector



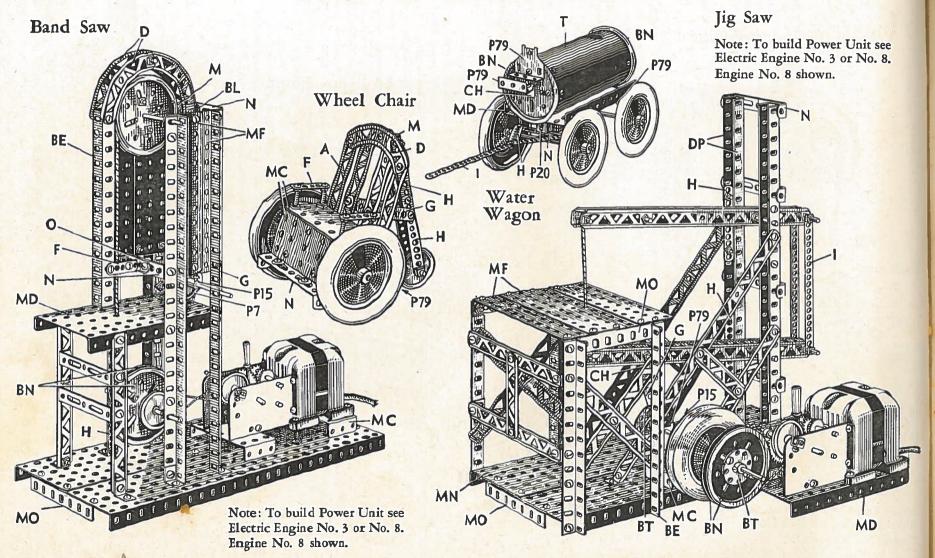


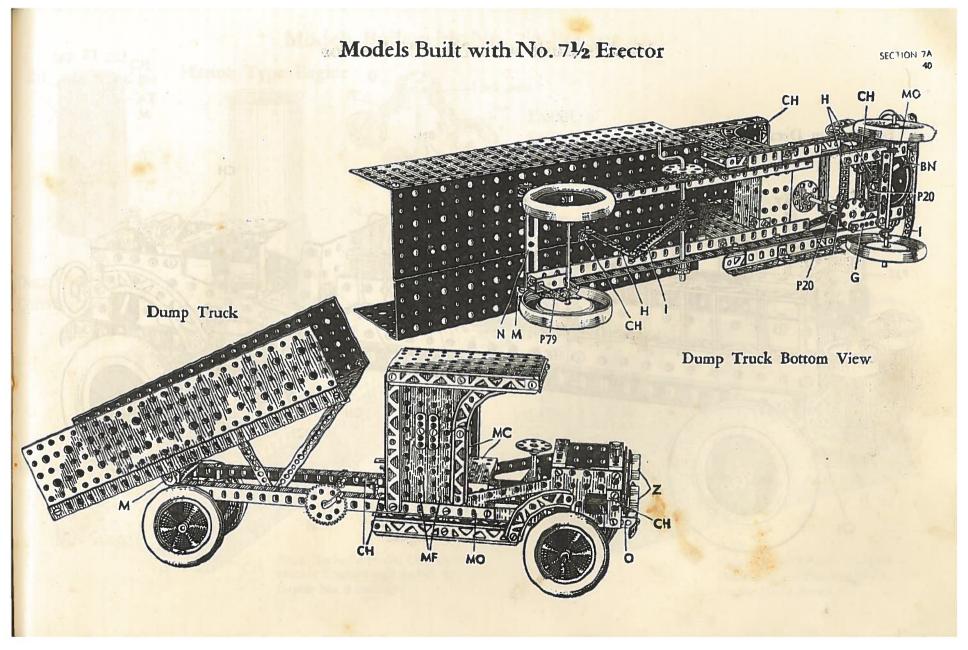






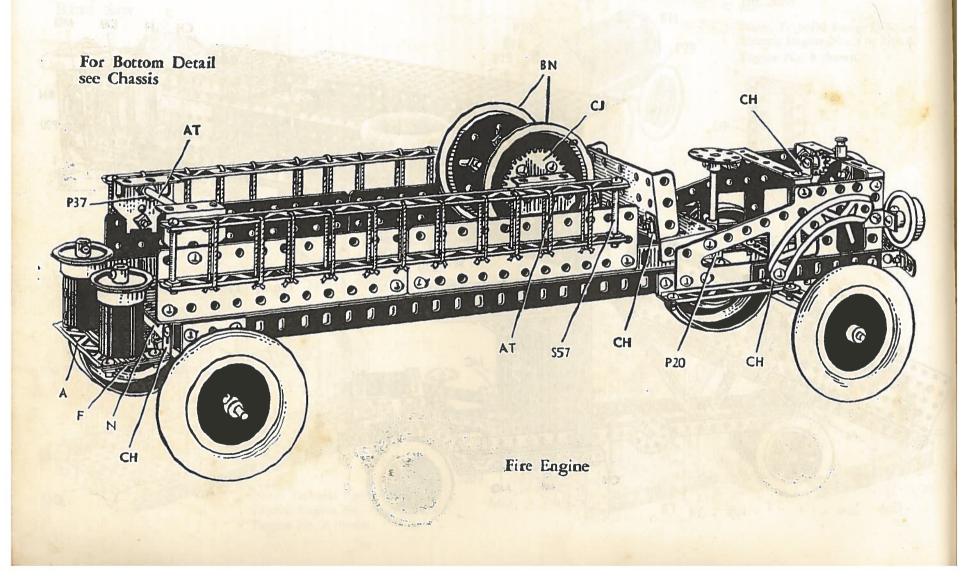
Models Built with No. 7<sup>1</sup>/<sub>2</sub> Erector

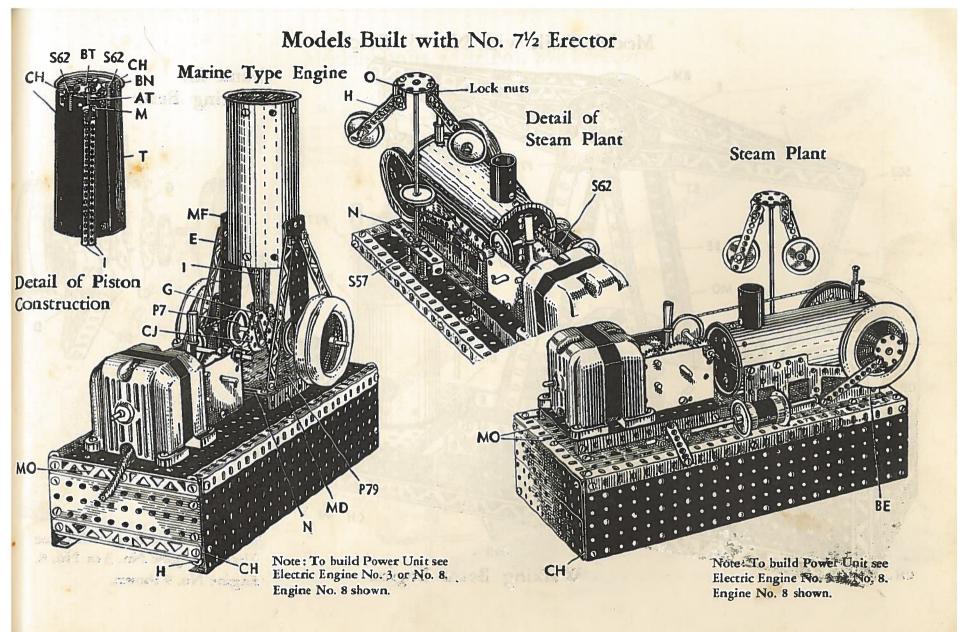


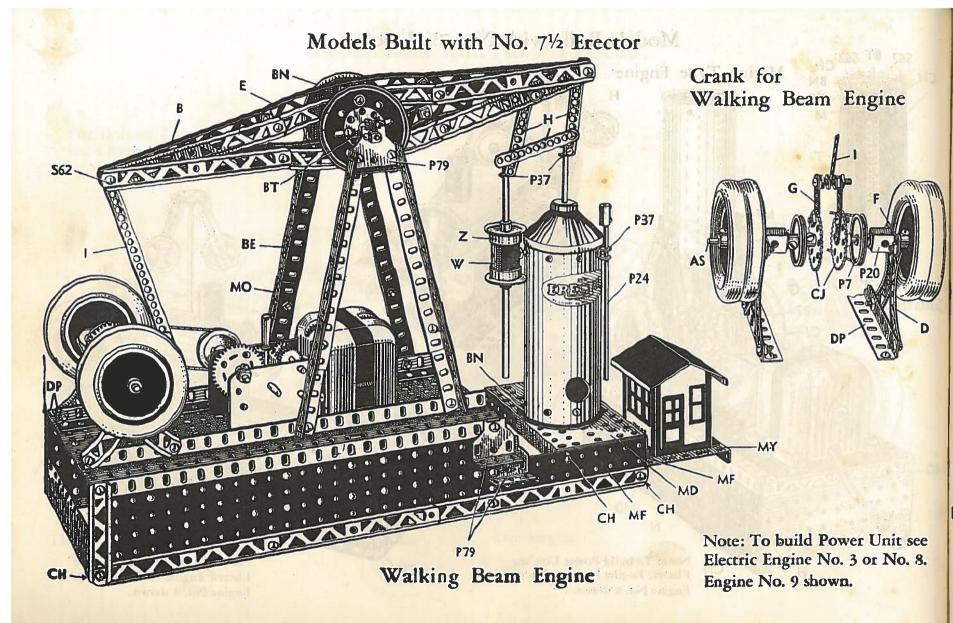


Models Built with No. 7<sup>1</sup>/<sub>2</sub> Erector

1. 1 1 1 Sec 1 1 2







## Models Built with No. 8<sup>1</sup>/<sub>2</sub> Erector

To build Power Unit see Electric Engine No. 10

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Stiff Leg Derrick with Lifting Magnet To Build Swivel see Portable Crane

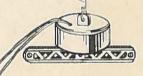
> Electro Magnet Battery and Switch

Connections for Erector Lifting Magnet and construction of switch.

A  $4\frac{1}{2}$  volt battery, or three regular flashlight cells should be used with this electro magnet. You may permanently magnetize the

blade of your pocket knife, needles, or any other pieces of hardened steel by placing it on the magnet as shown and closing the circuit. Be sure to leave the switch open when not actually using the magnet.

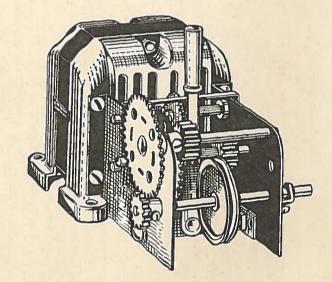
Will operate on 7 to 14 volts A.C., using Transformer,



SECTION 8 40

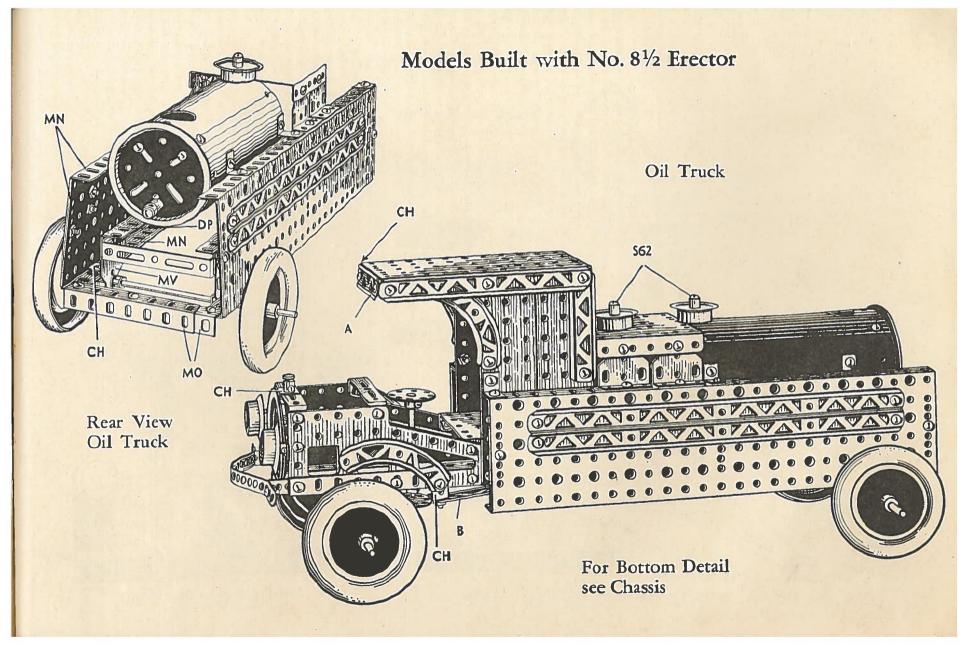
Rubber Bands

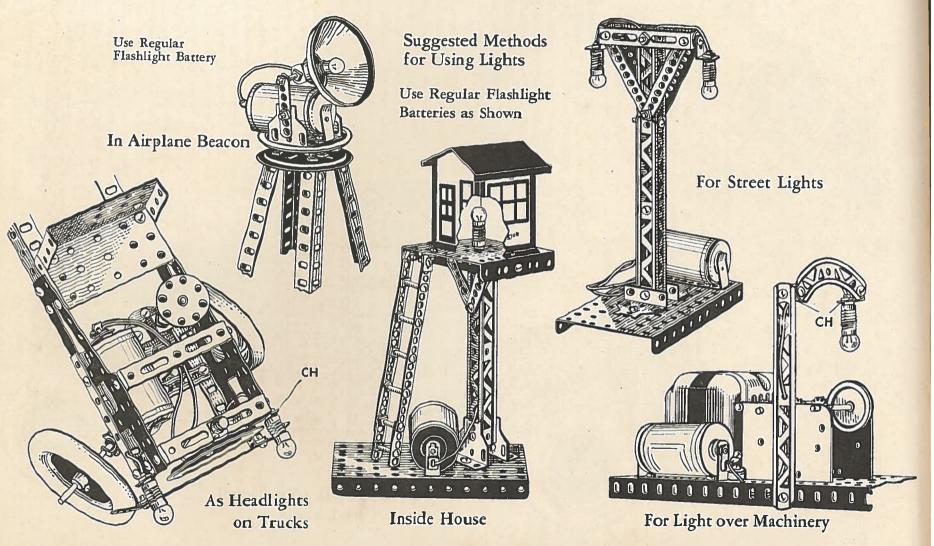
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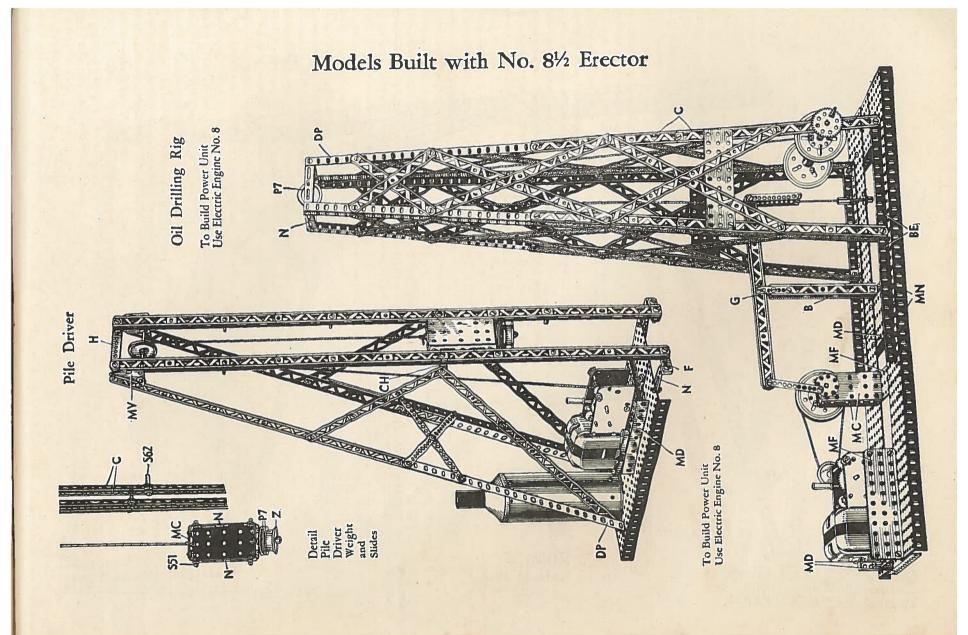


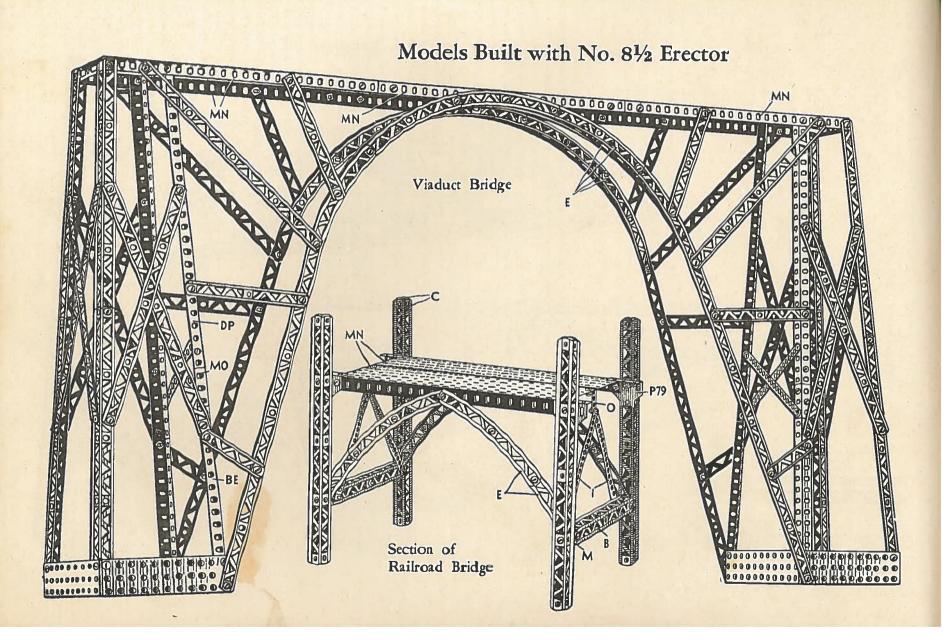
ELECTRIC ENGINE No. 12 A high speed gear train for light loads

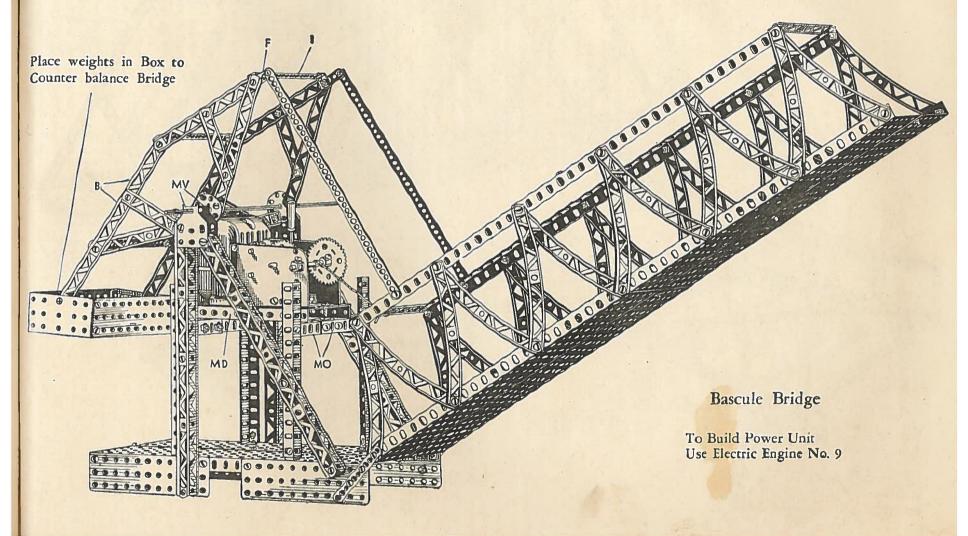
This gear box is used with the giant fly wheel, because of the great reduction in speed and increase of power when the large wheel is driven by the small pulley.

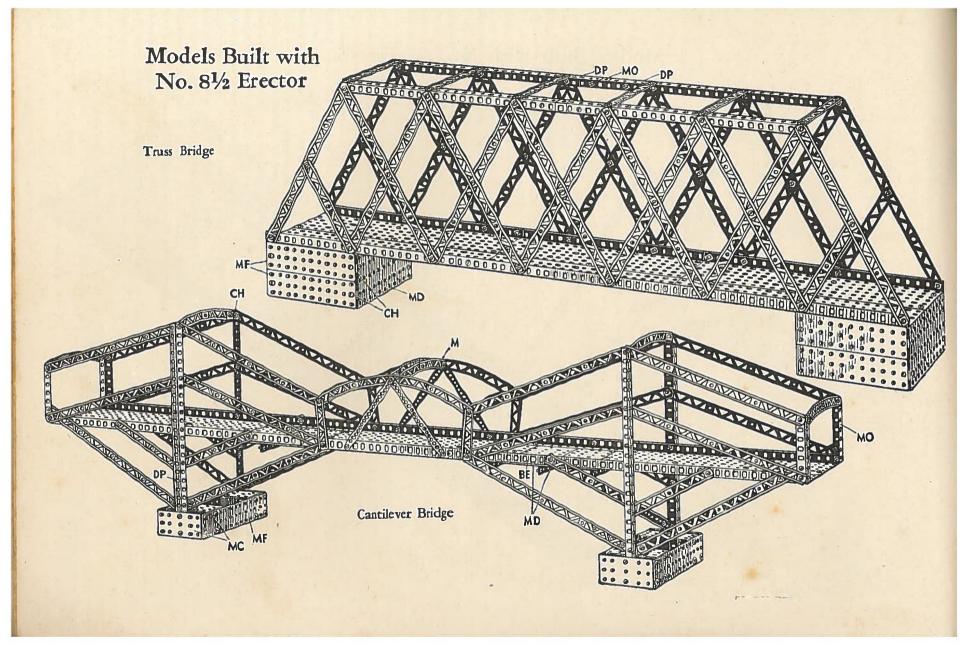


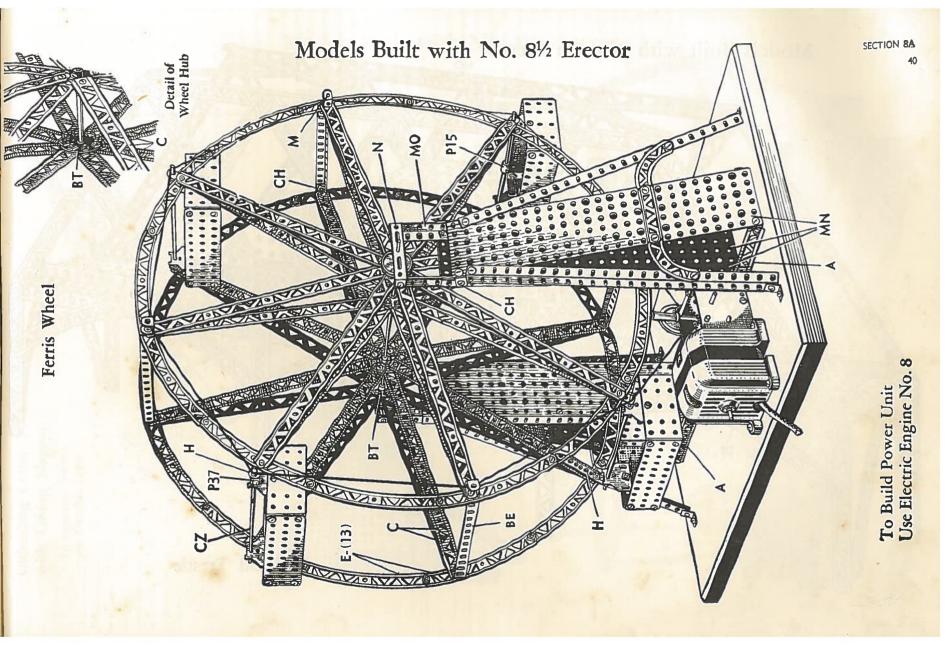


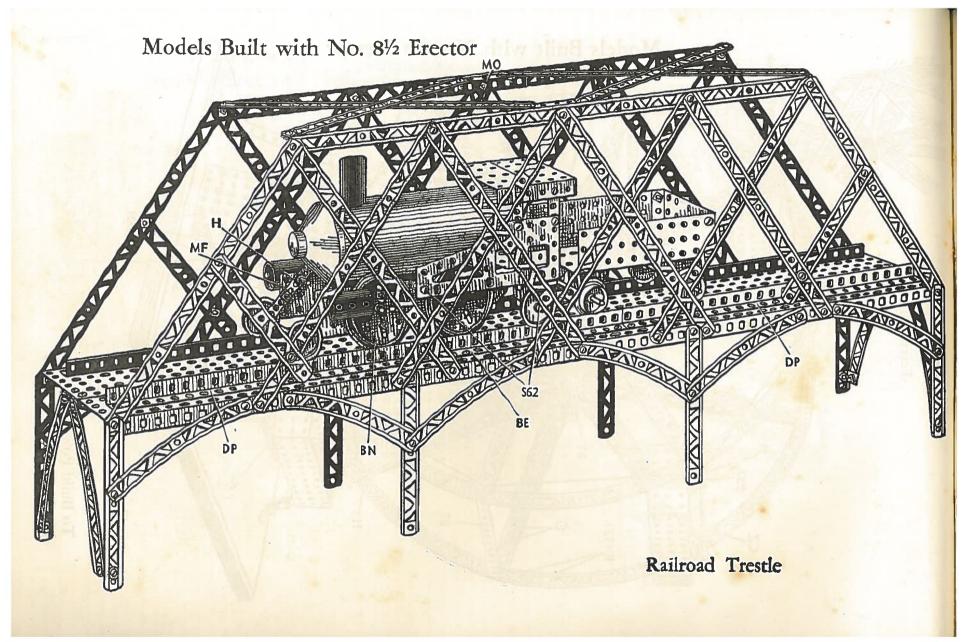


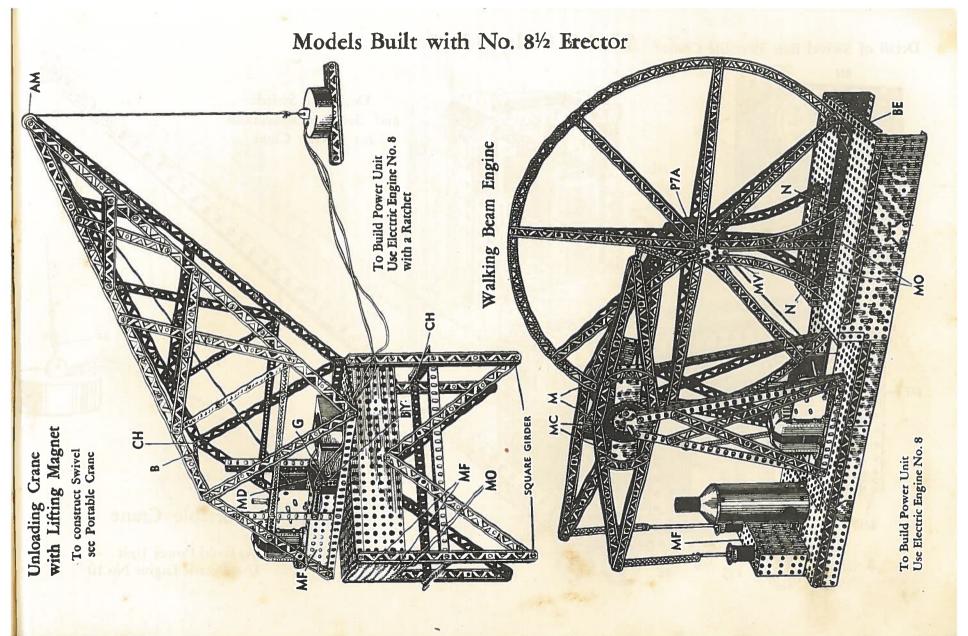




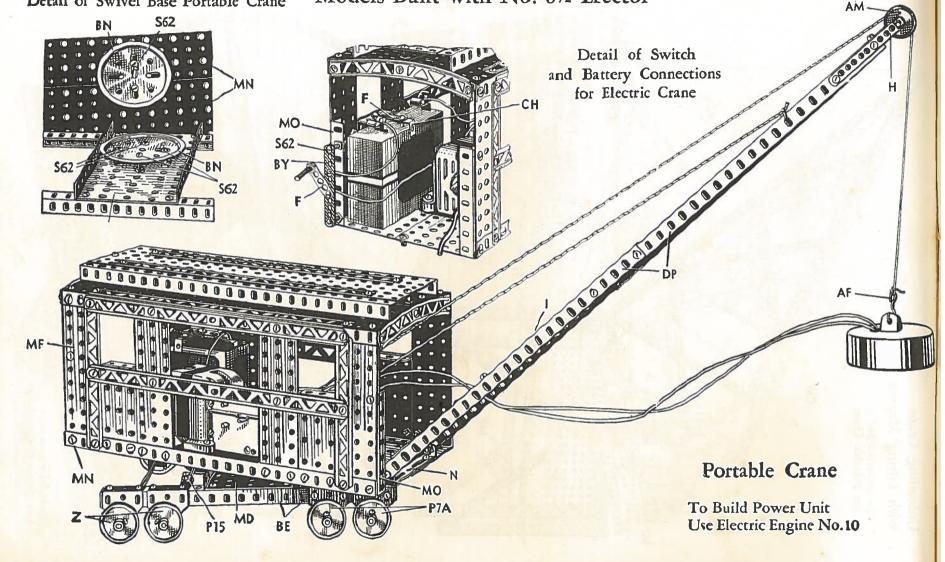


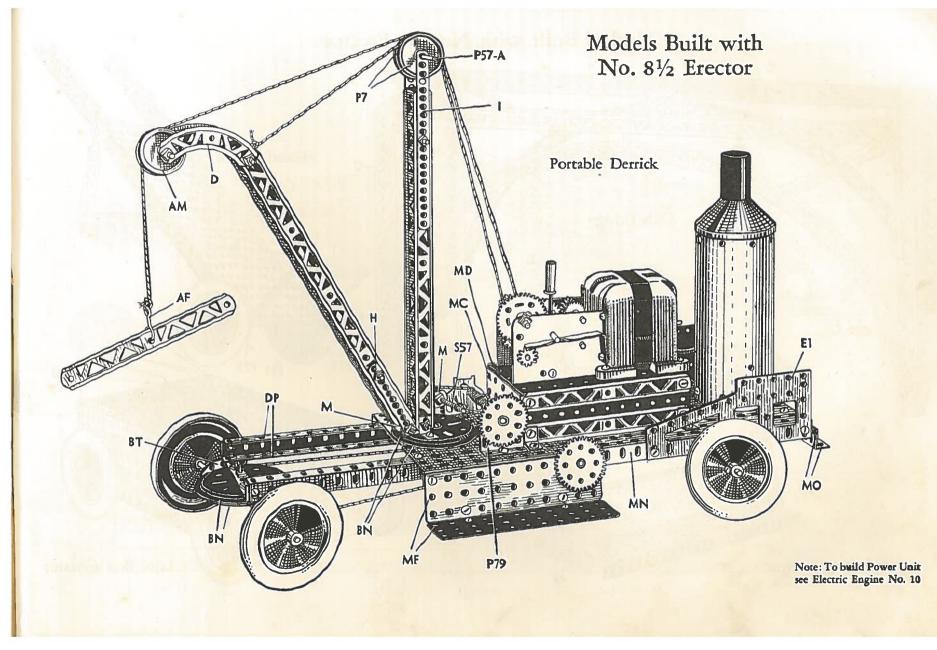


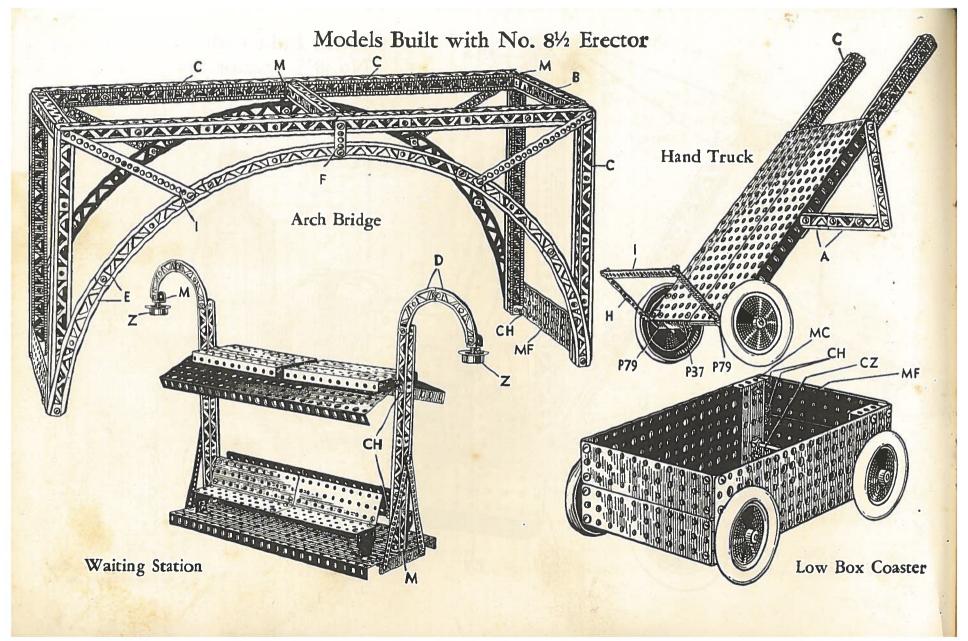


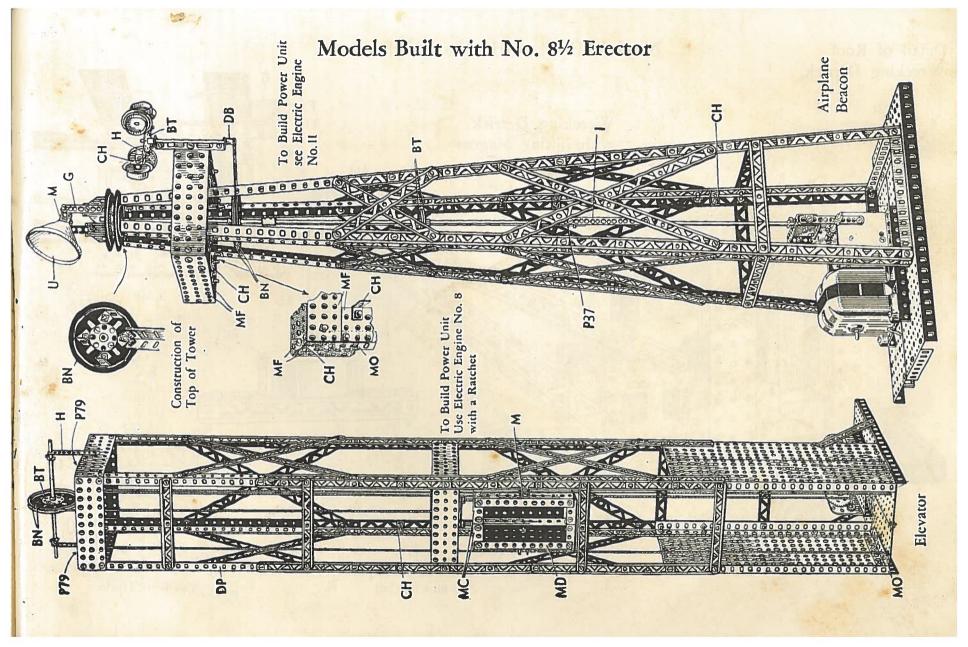


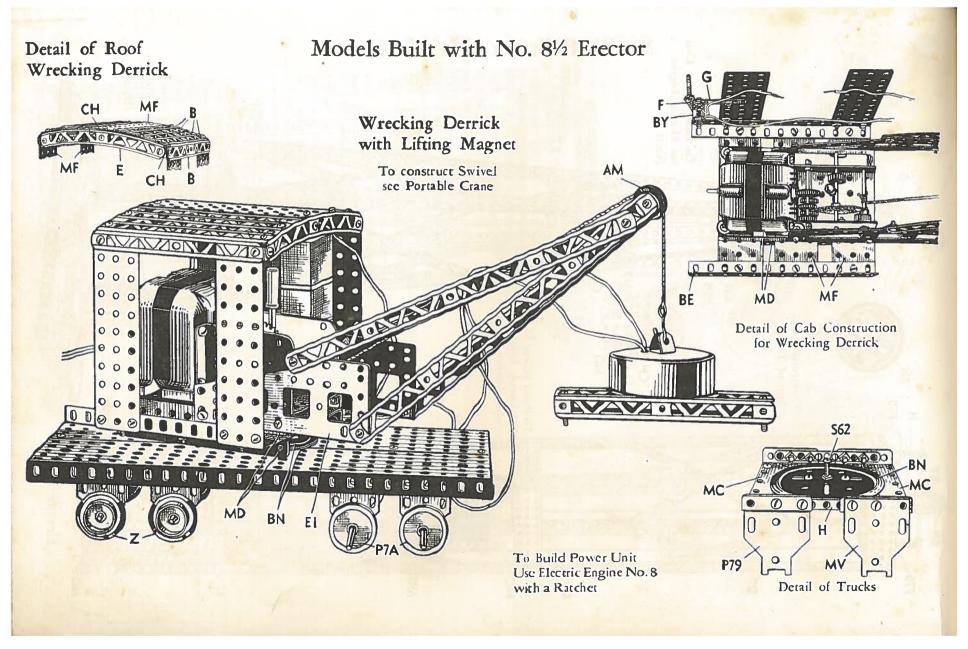
### Detail of Swivel Base Portable Crane

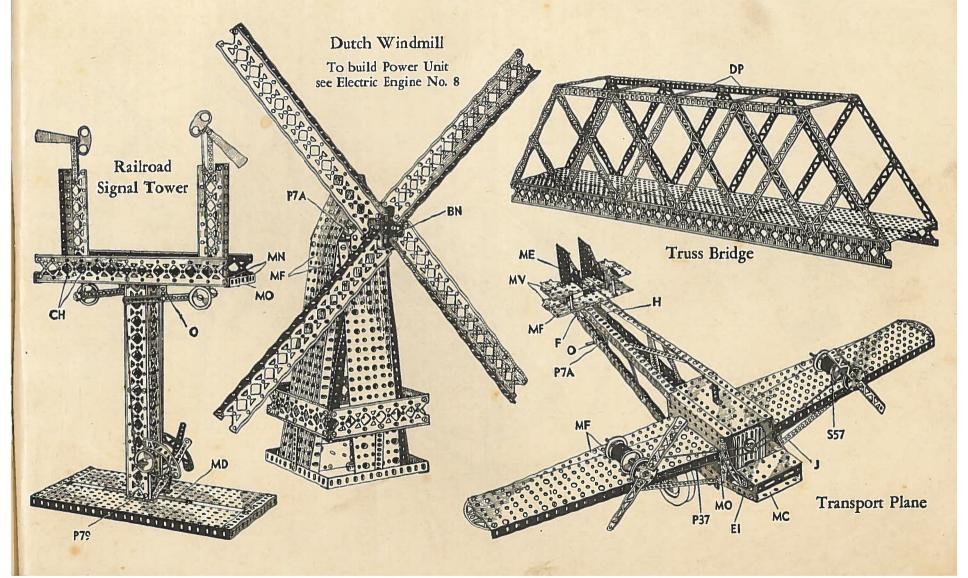


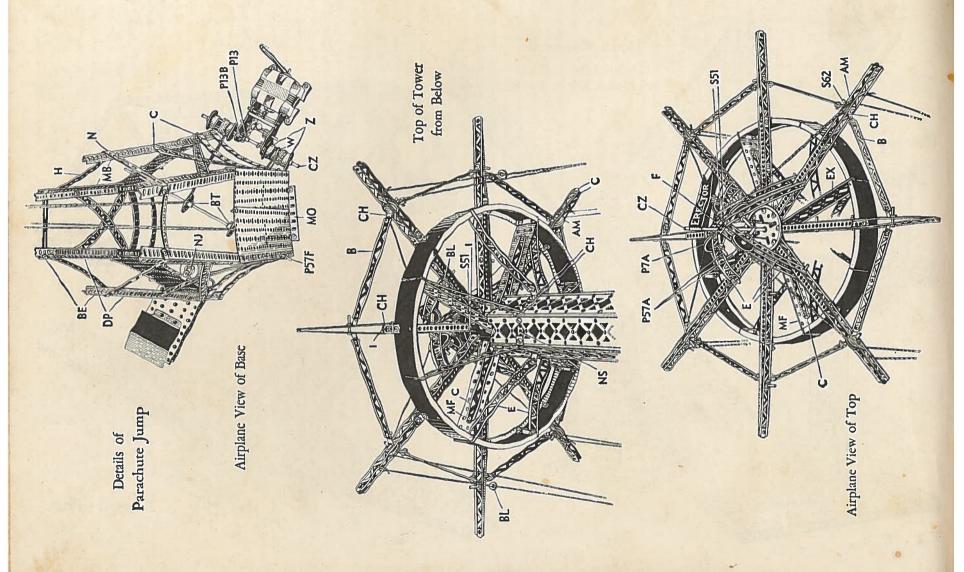


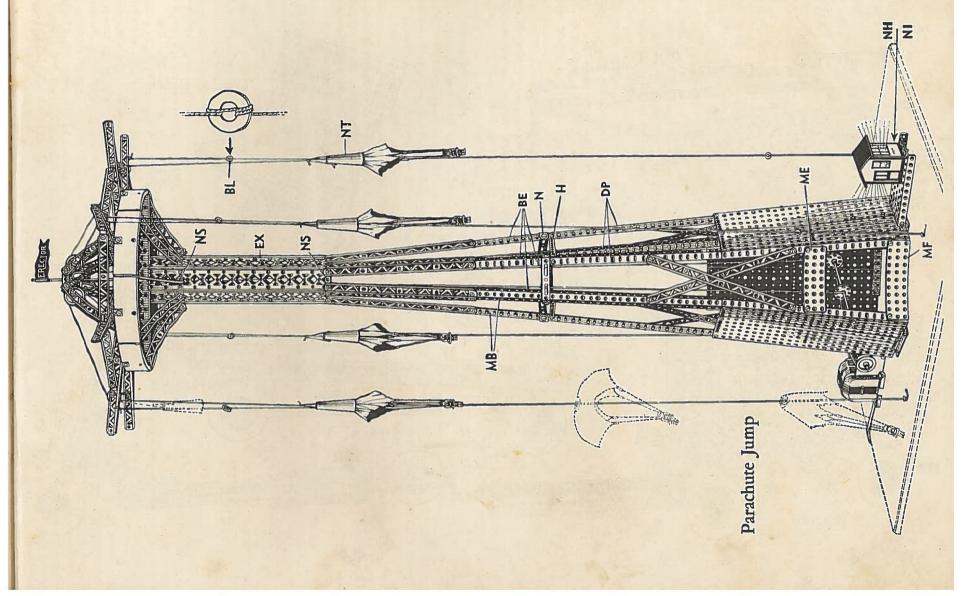


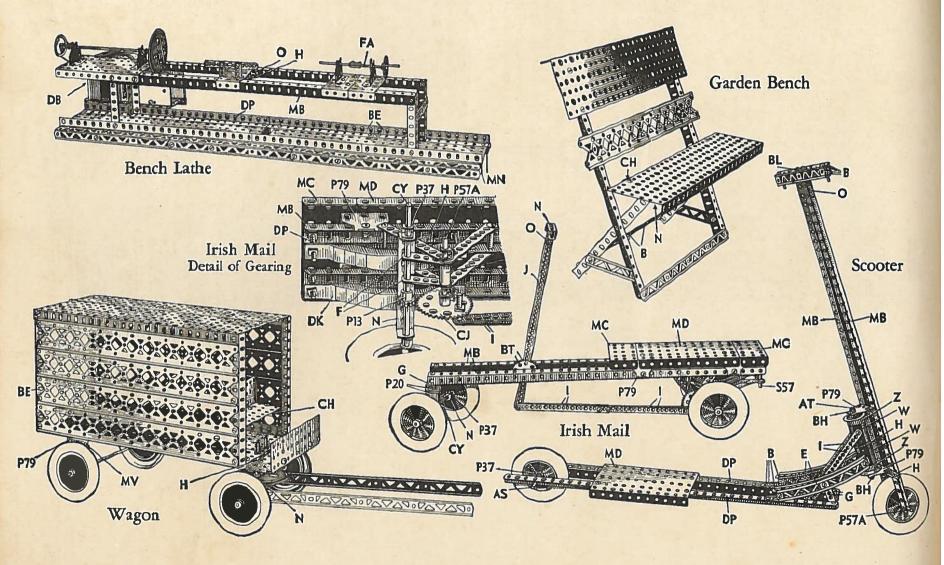


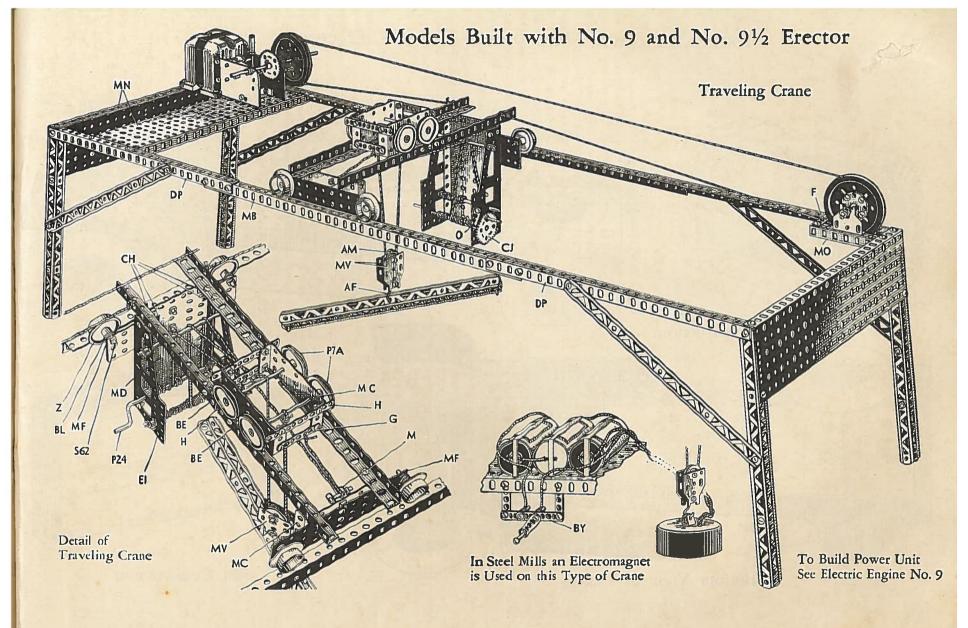


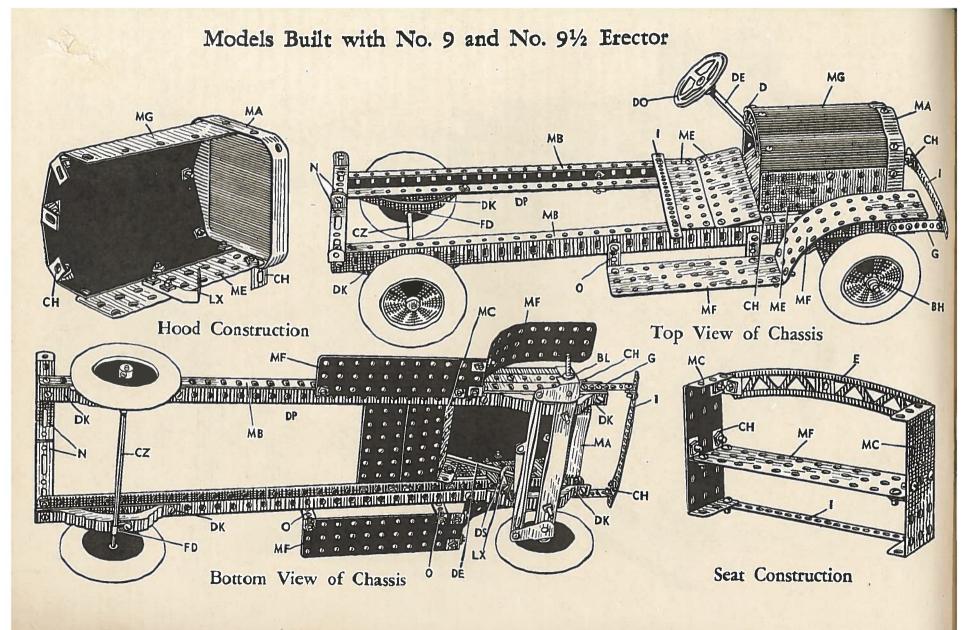


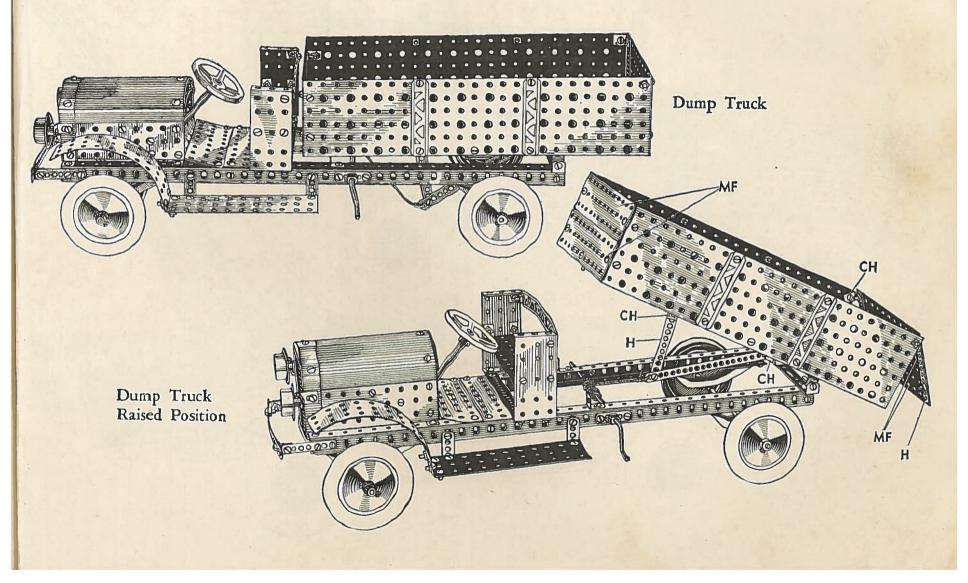


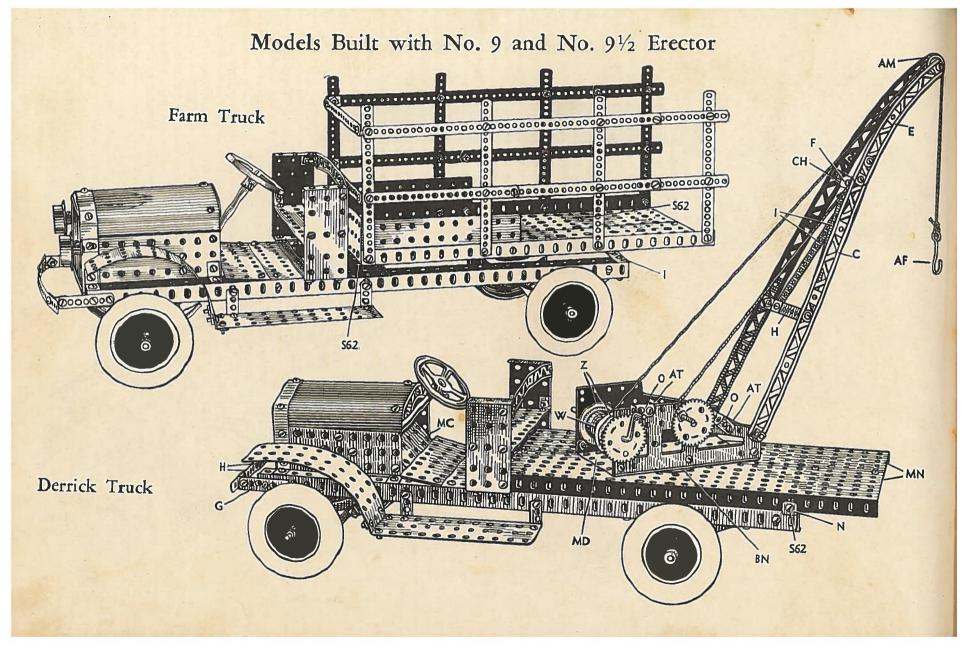


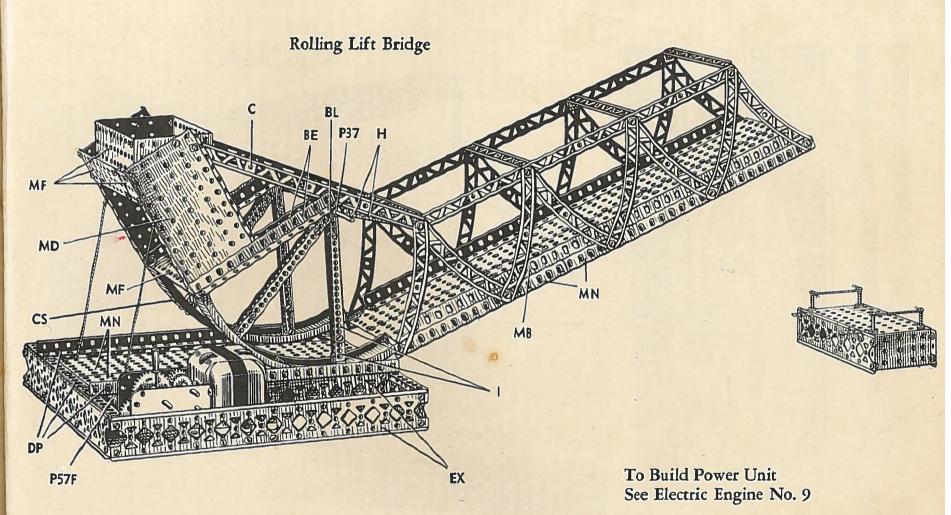




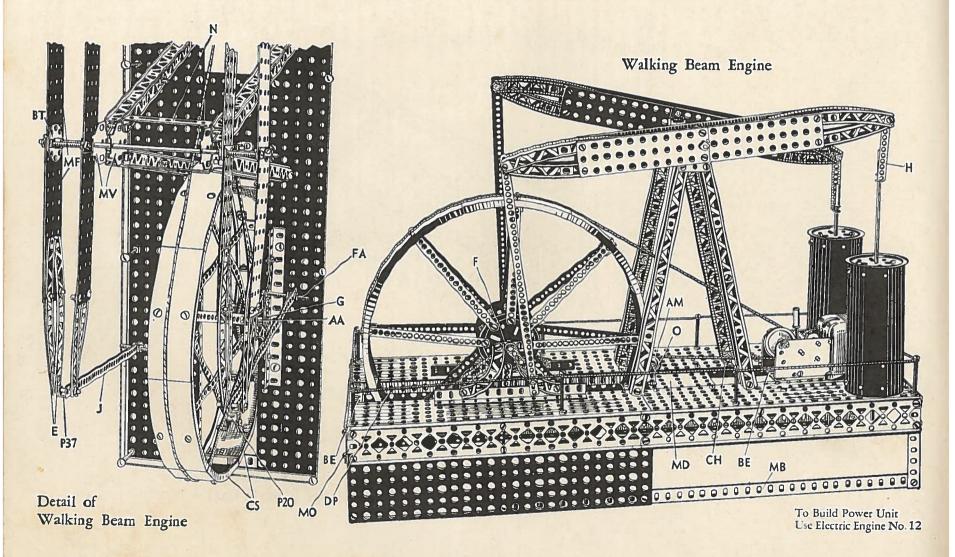


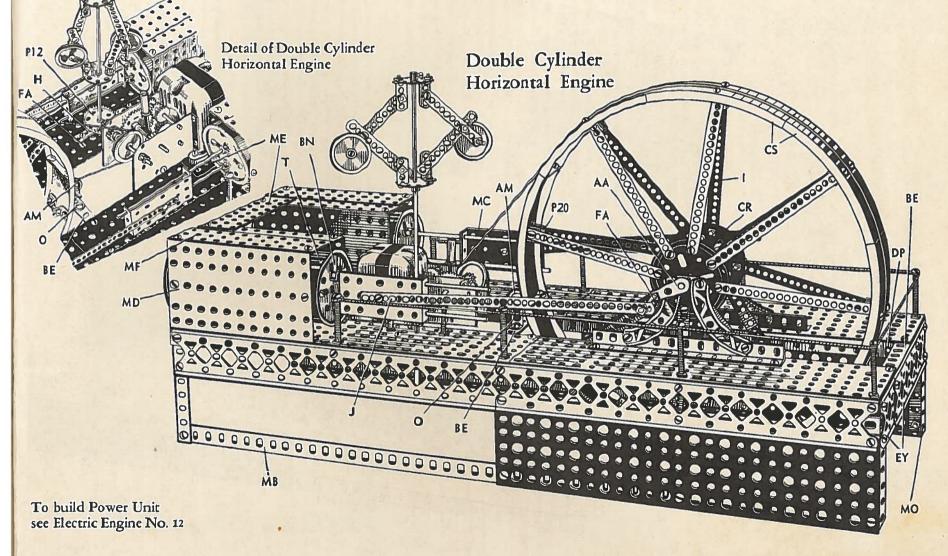


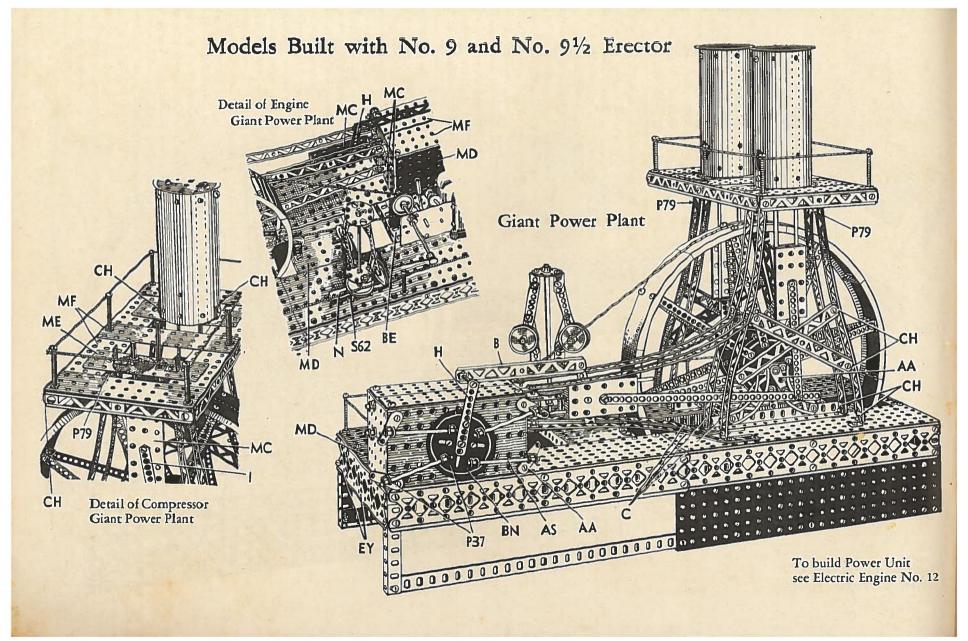


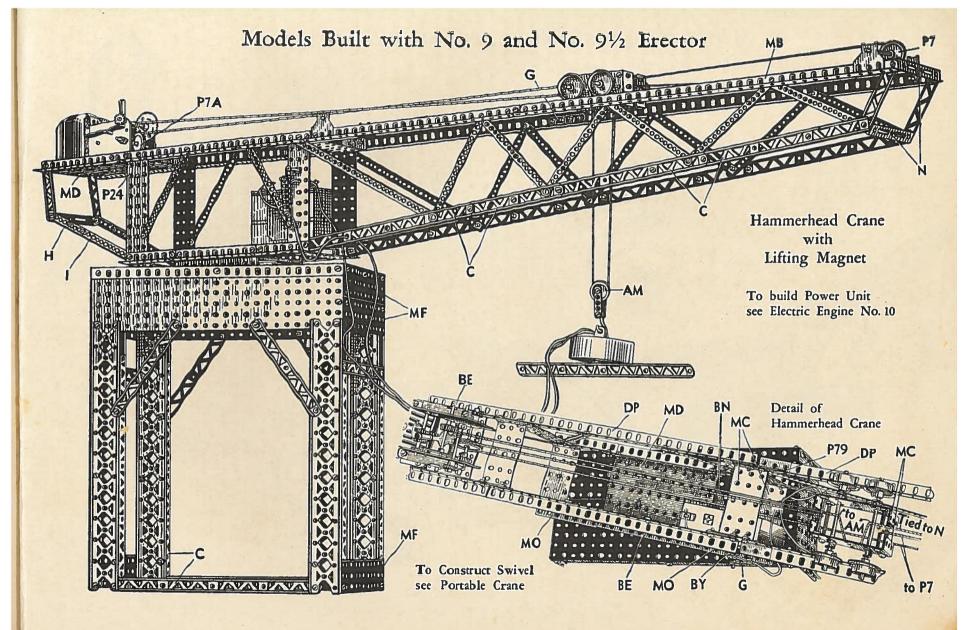


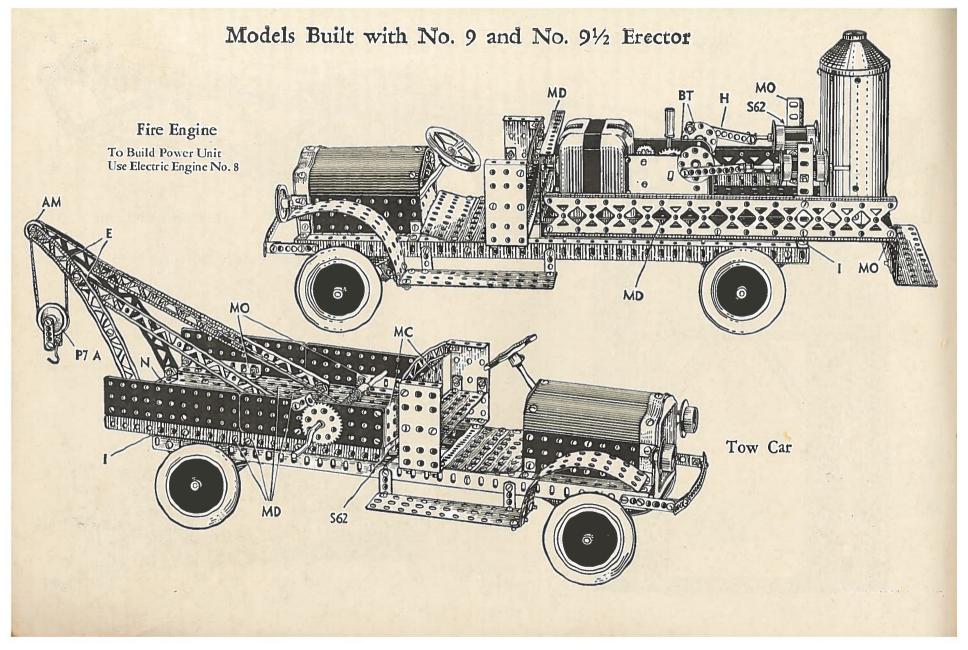
Section 9A

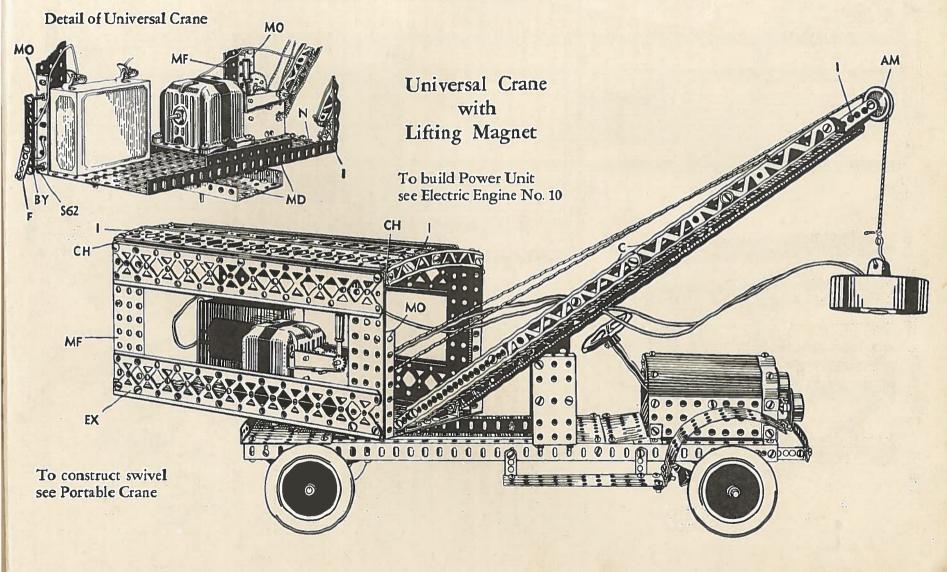


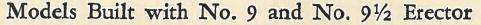


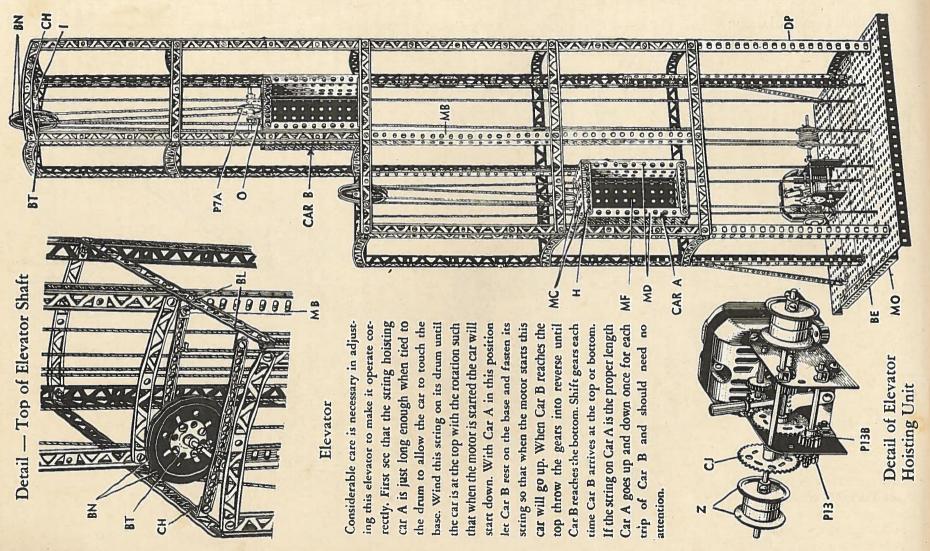


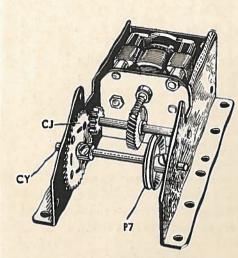












REMOTE CONTROLLED ENGINE – A

This is a medium speed gear train capable of running all ordinary models. Speed ratio of armature shaft to driven shaft is 54 to 1.

#### REMOTE CONTROLLED ENGINE – B

CY

P13

This gear train is used where a little pep and higher speed is desired for handling light loads. Speed ratio is 18 to 1. The 36 tooth gear acts as an idler which transmits the same speed as that of the worm gear.

### Models Built with No. 12<sup>1</sup>/<sub>2</sub> Erector The Set that Builds the Mysterious Walking Giant

### INTRODUCTION - P55 ELECTRIC ENGINE

The P55 engine is a 7 to 15 volt, worm-driven, reversing, remote-controlled engine. Because of its size, it can be used in many places where the A49 Electric Engine will not fit.

The worm drive is used in the engine to allow a smooth, even operation, and because it gives a great speed reduction. The worm is double threaded to give a good operating efficiency. The double thread worm meshing with the 36 tooth gear gives an 18 to 1 reduction which decreases the speed of the gear 18 times but increases the torque.

The 12 tooth pinion gear on the driving shaft when meshing with the 36 tooth gear on the driven shaft gives a gear reduction of 3 to 1. This

P48

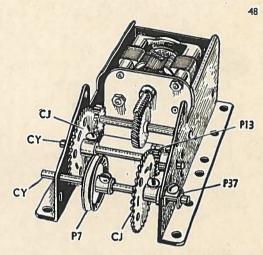
CY

P37

(inside)

P37

means that the driven shaft can handle 3 times the load of the driver shaft but at 1/3 of the speed.



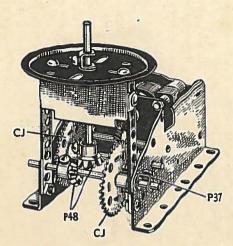
### REMOTE CONTROLLED ENGINE - C

We have here a powerful, slow speed gear train of a ratio 162 to 1. This is a fine gear box to use where a high torque is required or a very slow speed is desired.

### REMOTE CONTROLLED ENGINE - D

This vertical drive, high speed gear train has many uses. Mitre gears are used to transmit power and direction without changing speed,

SECTION 12



#### REMOTE CONTROLLED ENGINE – E

A vertical drive, slow speed, gear train with plenty of power. This drive is suitable for drawbridges, airplane beacons, etc.

### Models Built with No. 12<sup>1</sup>/<sub>2</sub> Erector The Set that Builds the Mysterious Walking Giant

The electrical wiring necessary for operating the P55 remote-controlled engine is shown in the diagram below.

You will find in your set a two-button push button. Attached to it are three wires. Two of these have a metal tip on one end. These fit in either of the two outside holes on back panel of the remote-controlled engine according to their color. The other single wire from the push button is attached to the 7-15 volt post, middle post, of the transformer.

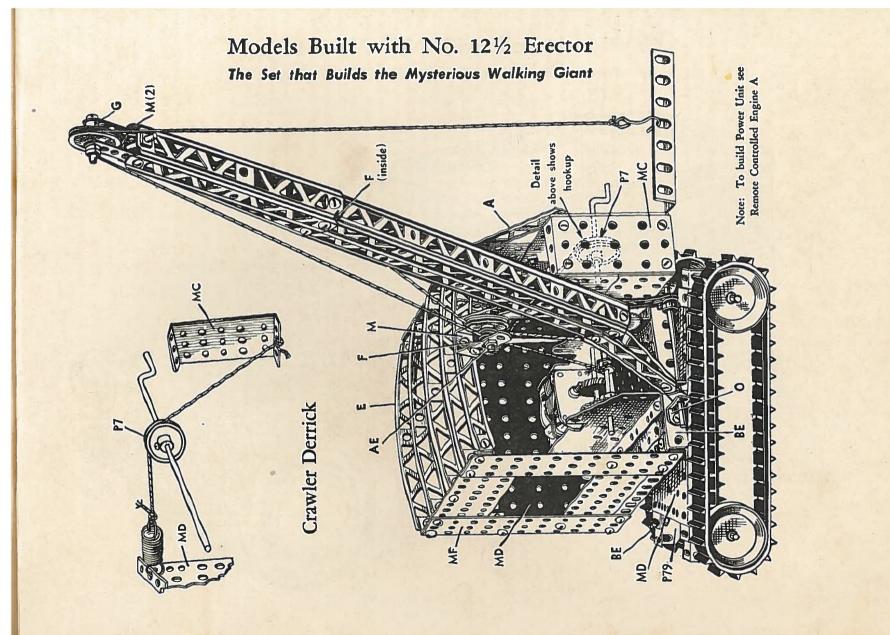
The long single black wire you will find also

has a metal tip on one end. This metal end fits into the middle hole on the back panel of the remote-controlled engine. The other end of the wire is to be attached to the base post of the transformer.

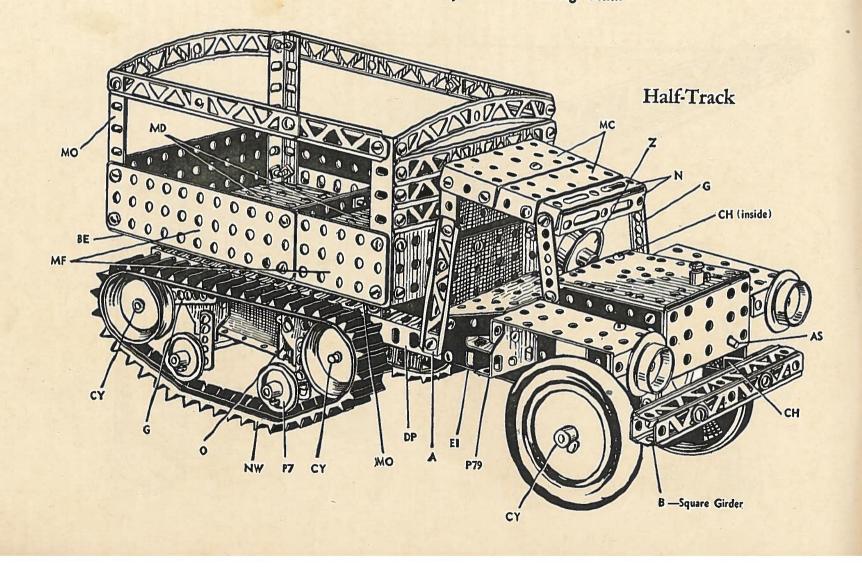
Now, to operate the P55 engine, simply plug in the cord of the transformer into any 110 volt A.C. receptacle, push one of the push buttons and your engine will hum with action. To stop the engine, release the button. To reverse the motion of the engine, push the second button on the push button.

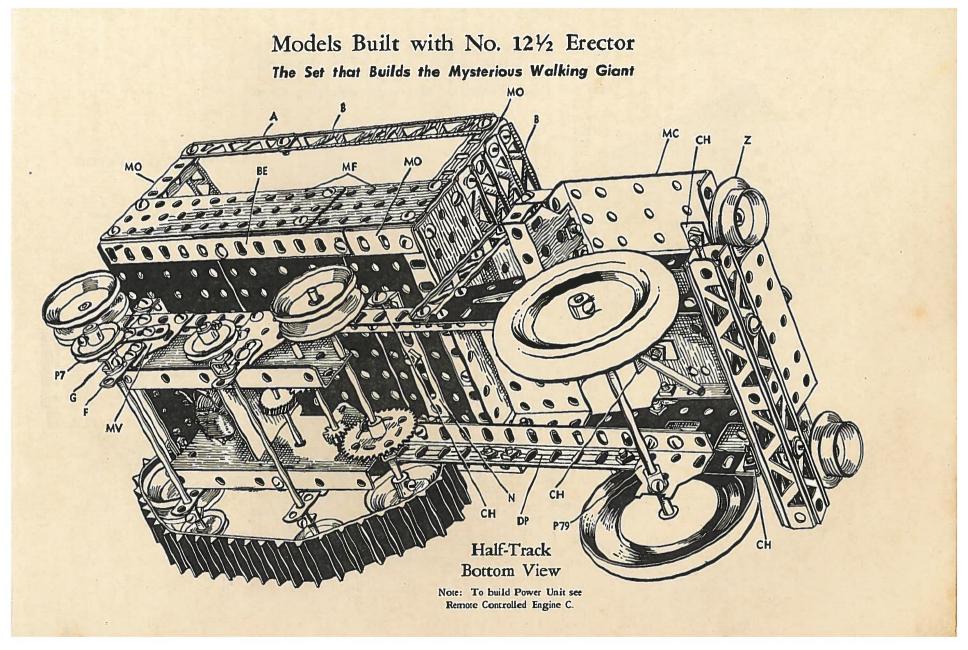
REAR VIEW REMOTE CONTROLLED ENGINE – E How to hook up Remote-Controlled Engine

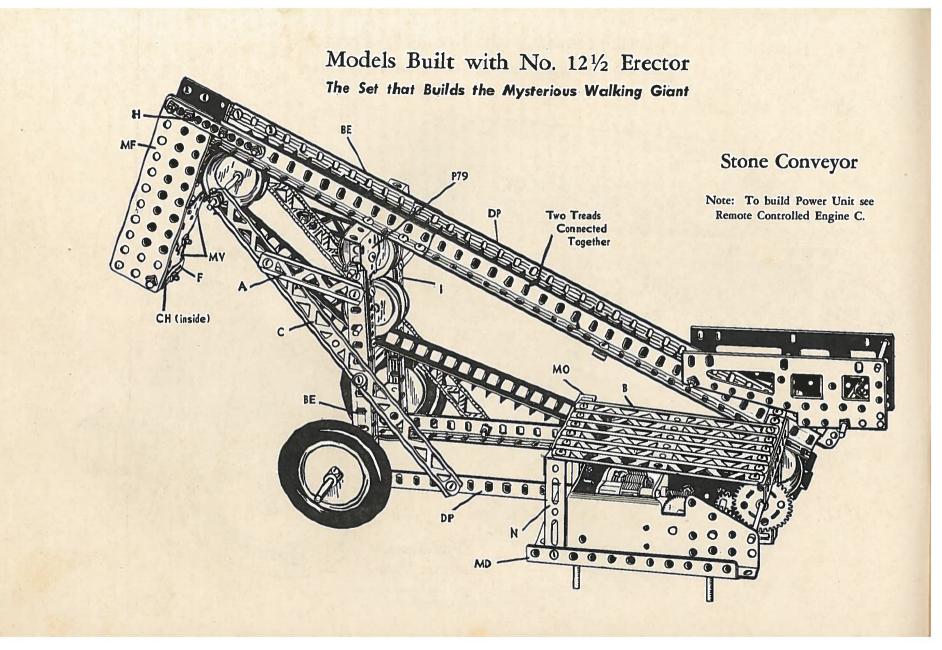
with Push Button Control Box and Transformer

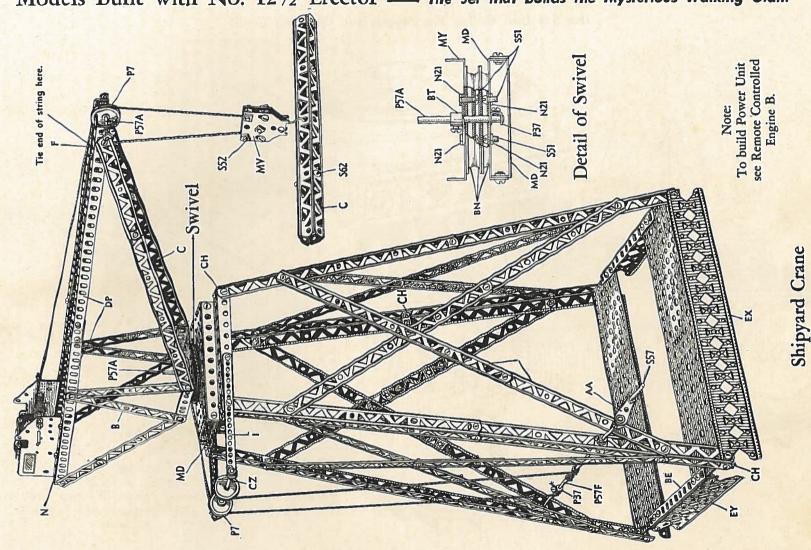


Models Built with No. 12½ Erector The Set that Builds the Mysterious Walking Giant



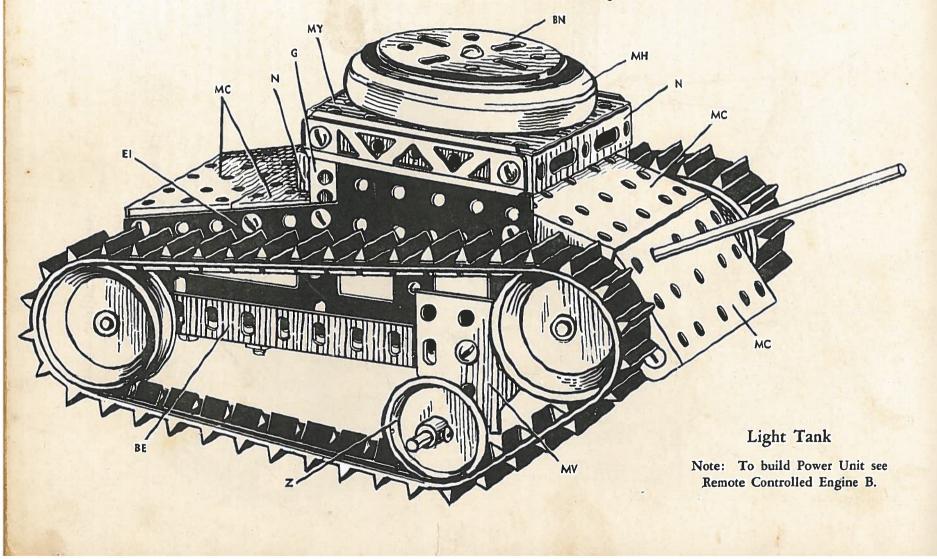


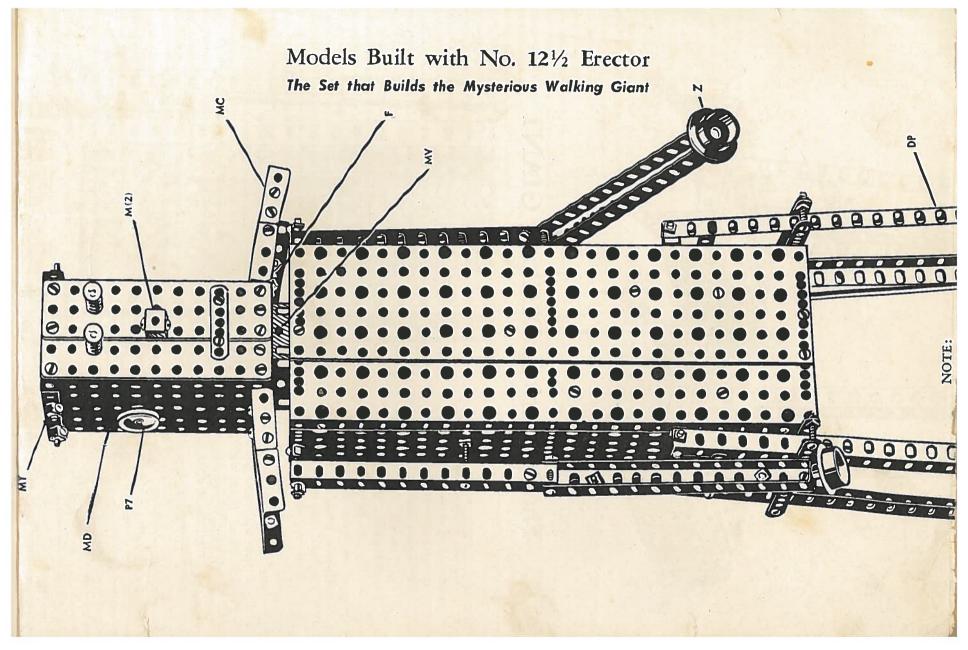


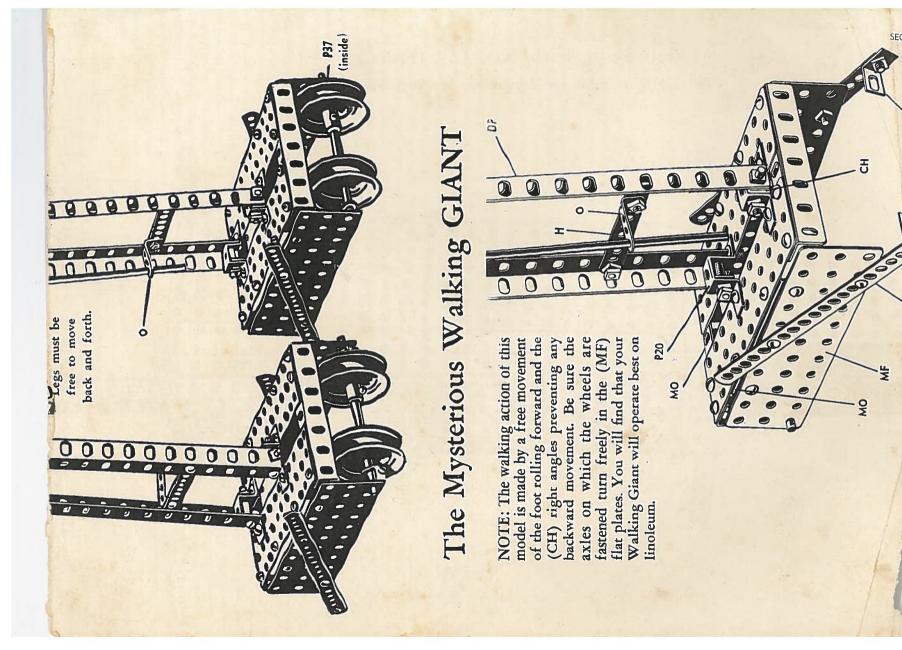


Models Built with No. 12<sup>1</sup>/<sub>2</sub> Erector — The Set that Builds the Mysterious Walking Giant

## Models Built with No. 12<sup>1</sup>/<sub>2</sub> Erector The Set that Builds the Mysterious Walking Giant







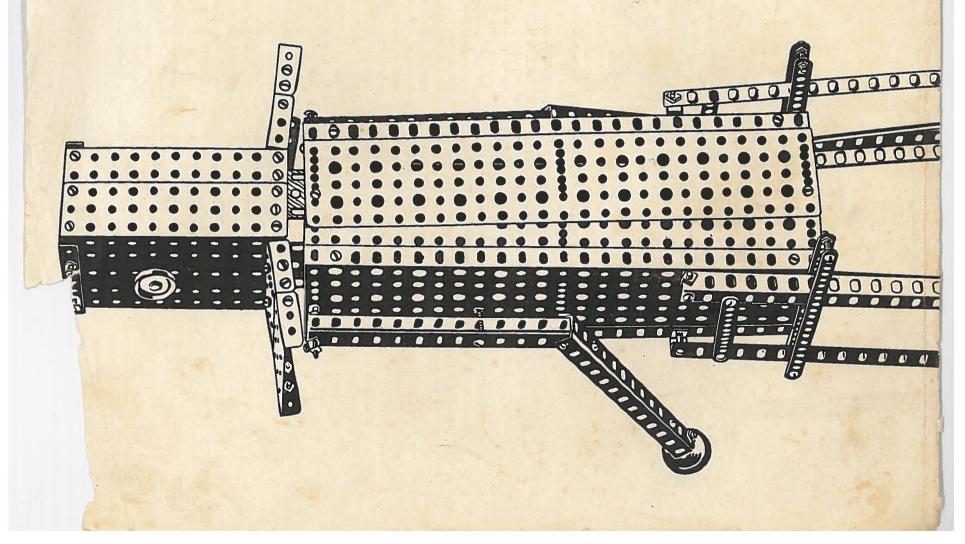
SECTION 12

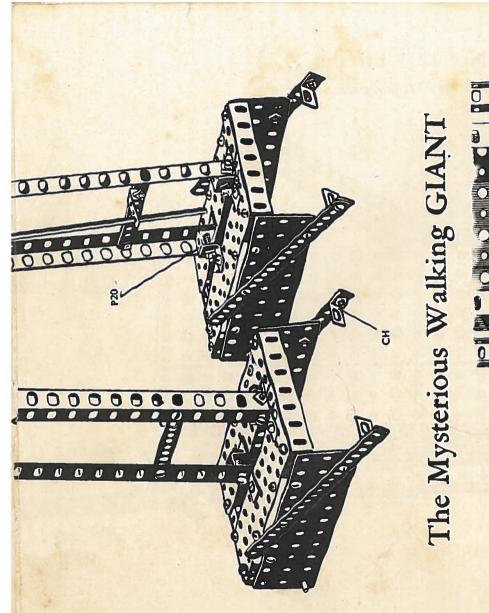
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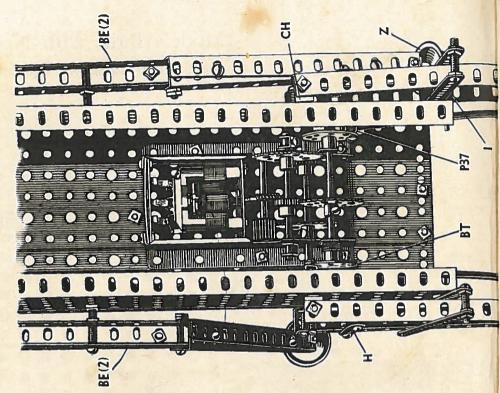
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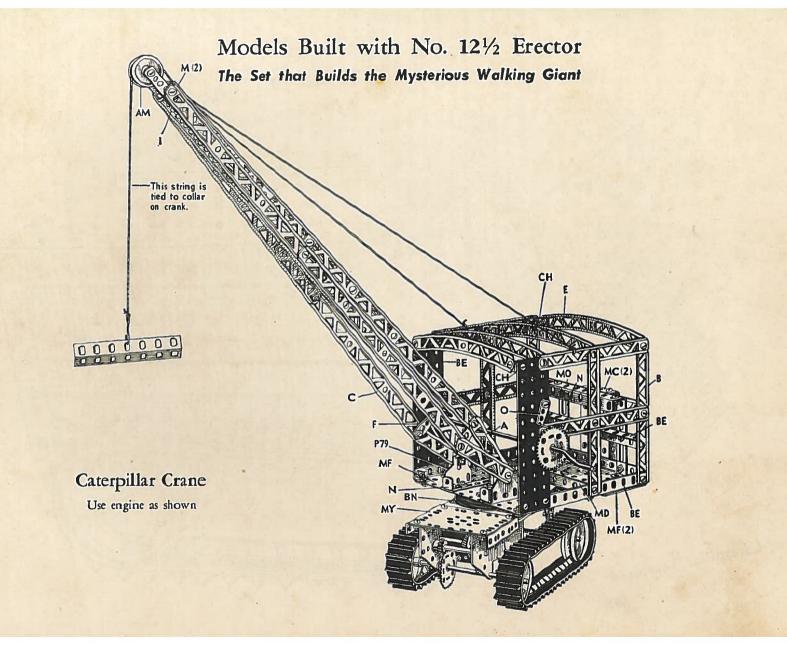
The Set that Builds the Mysterious Walking Giant

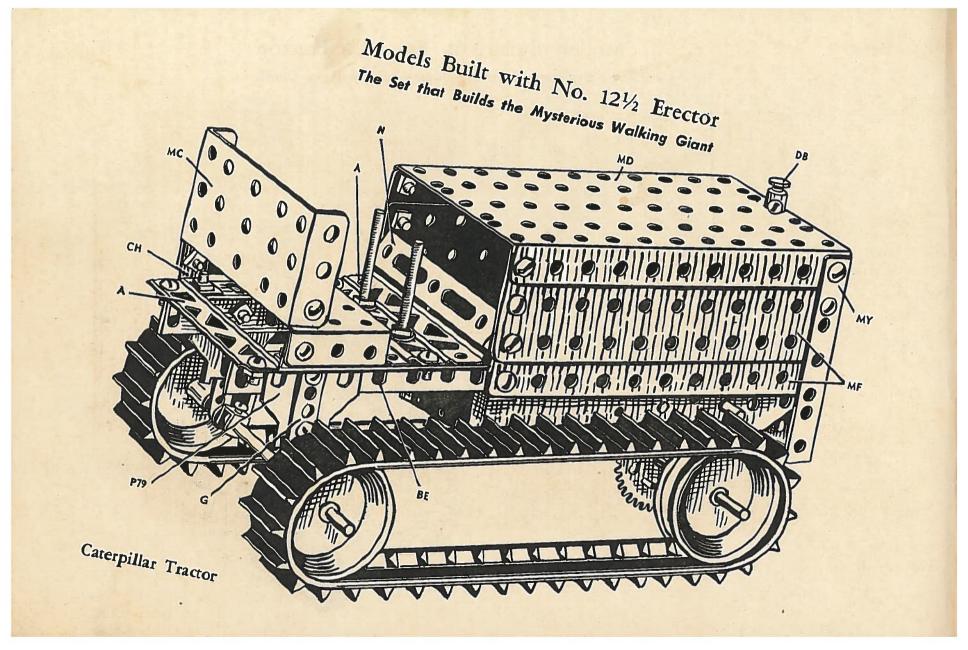




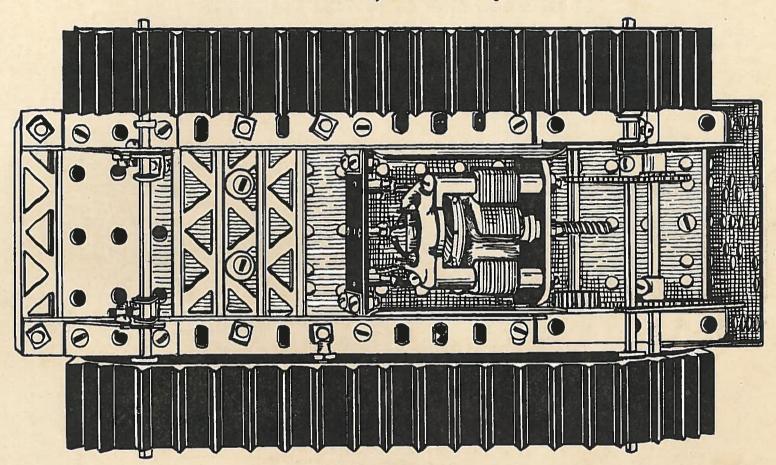
with the black wire. When you press a push button to operate the nut near the head of the model. Bare the other end of this wire and place in model the lights will light. single wire leading from the 3 Take each twist the ends together and place this yellow wire. Next, take a separate piece of wire 6" long and bare one end of it, erate, they should be hooked in the jack panel hole with NOTE: To make lights opunder which you attach hole light socket and up as follows: jack panel





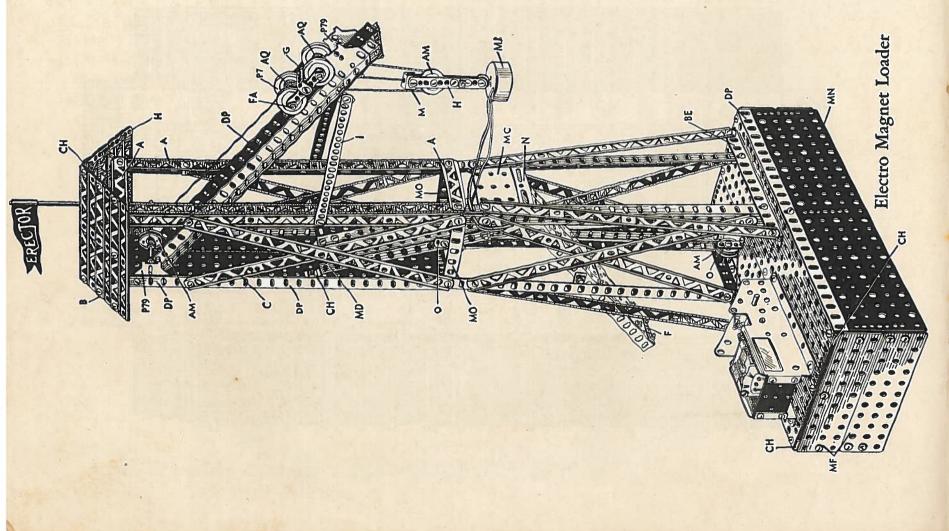


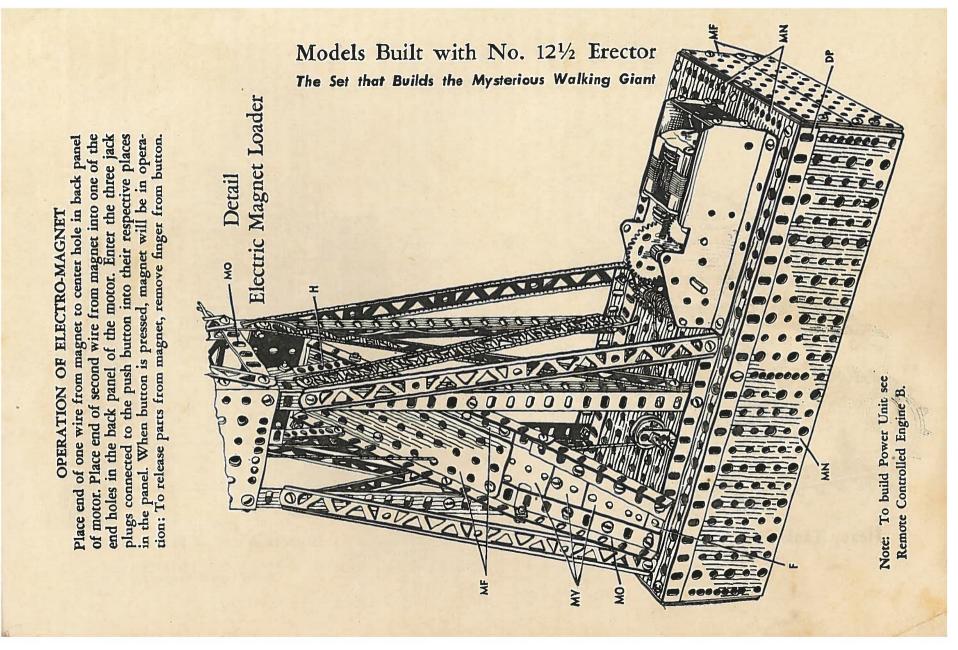
## Models Built with No. 12<sup>1</sup>/<sub>2</sub> Erector The Set that Builds the Mysterious Walking Giant



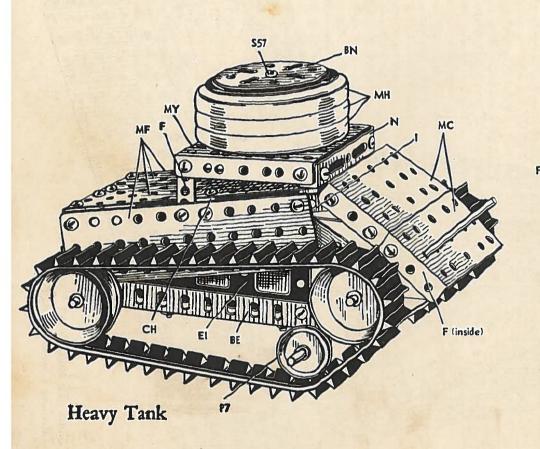
Bottom View — Caterpillar Tractor Use engine as shown

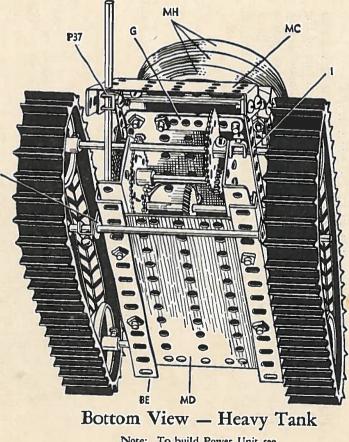
## Models Built with No. 12<sup>1</sup>/<sub>2</sub> Erector The Set that Builds the Mysterious Walking Giant





## Models Built with No. 12<sup>1</sup>/<sub>2</sub> Erector The Set that Builds the Mysterious Walking Giant



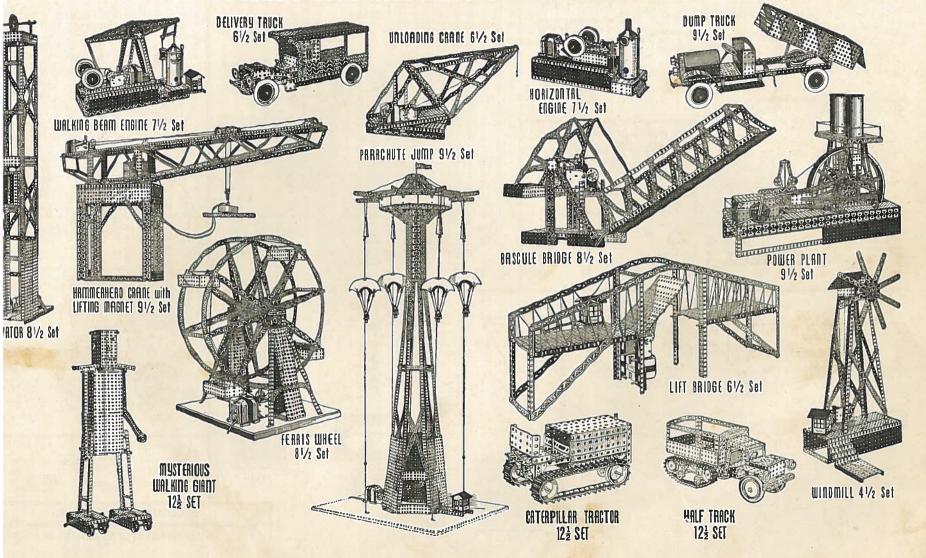


a.

Note: To build Power Unit see Remote Controlled Engine C.

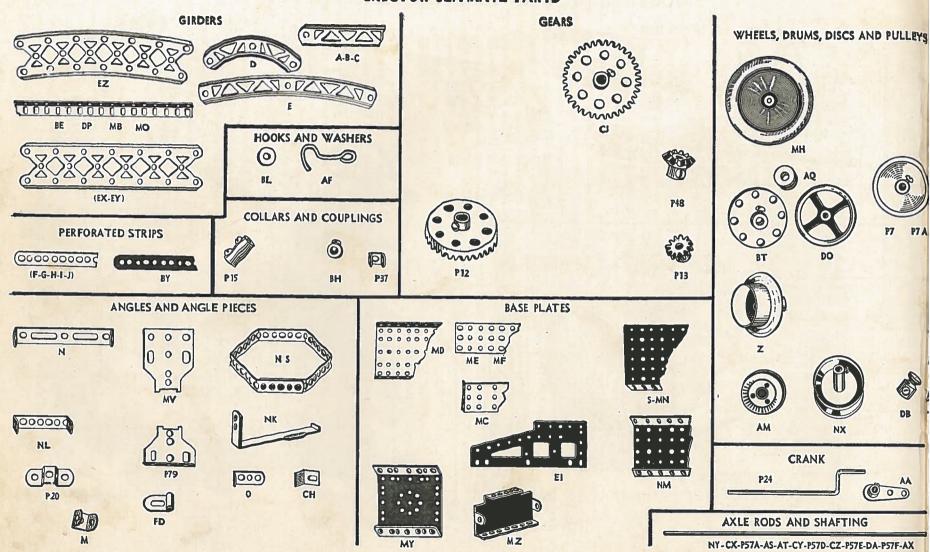
### Models Built with Famous ERECTOR Sets

SEC. X

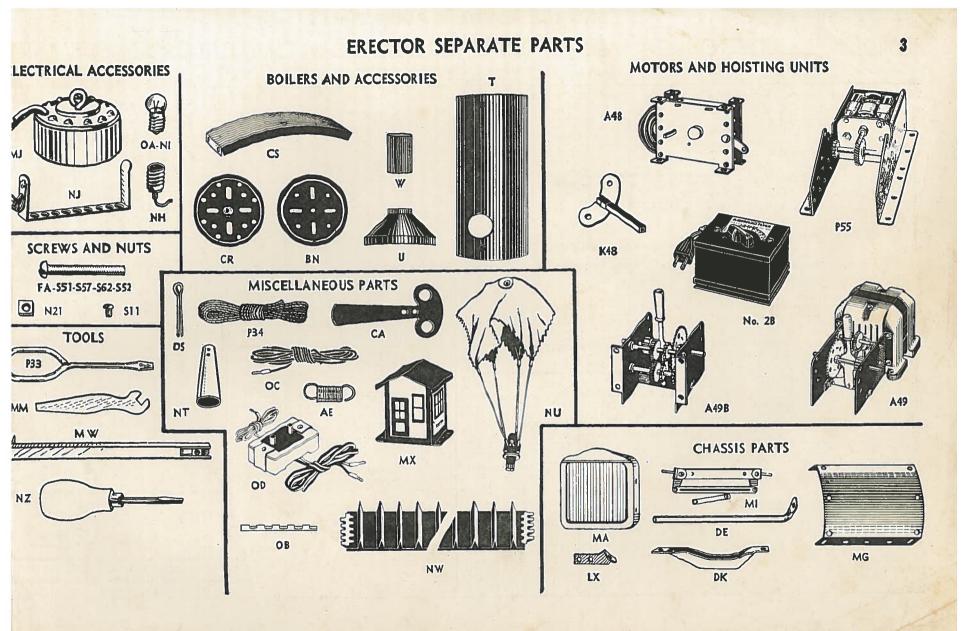


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P15 P20 P24 P33 P34 P37 P48	Coupling Five Hole Strip—for Crank Small Screw Driver. Hank of String Collar	med2	.10 ea. .10 ea. .10 ea. .10 ea. .10 ea. .25 doz.	CA CH CJ CR	Signal Arm Right Angle 36 Tooth Gear Special Turret Plate with hub Wheel Segment	2	.10 ea. .10 doz. .20 ea. .20 ea. .15 ea.	NT NU NW NX NY NZ	Cone	35 69	No. 2½ Erector How To Make 'Em Book25 No. 4½ Erector How To Make 'Em Book25 No. 5½ Erector How To Make 'Em Book35 No. 7½ Erector How To Make 'Em Book35 No. 8½ Erector How To Make 'Em Book40 Freetor How To Make 'Em Book40
P48 P57A P57D P57E P57F P79	Mitre Gear 2½%" Axle 6" Axle 8" Axle 12" Axle Car Truck	····2·· ····2··	.20 ea. .02 ea. .06 ea. .08 ea. .12 ea. .05 ea.	CS CZ DA DB DE	7" Axle Rod 10" Axle Rod Motor Pulley Steering Column	2	.10 ea. .10 ea. .10 ea. .15 ea.	OA OB OC OD	Bulb-18 Volt	.20 ea. .10 ea. .10 ea. 1.50 ea.	No. 121/2 Erector How To Make Em Book75
*S11 *S51 *S52 *S57	Set Screw 44" x 8-32 Screw 42" x 8-32 Screw 136" x 8-32 Screw	····.3	.05 doz. .10 doz. .10 doz. .15 doz.	DK DO DP DS	Steering Wheel with 12" Angle Girder Cotter Pin	Hub. 2 2	.10 ea. .15 ea. 6 for .50 .05 doz.	A48 K48	Mechanical Motor3 Key for Mechancal Motor		
* \$62 * FA	<sup>7</sup> / <sub>8</sub> " x 8-32 Screw 1 <sup>3</sup> / <sub>4</sub> " x 8-32 Screw 2 <sup>1</sup> / <sub>2</sub> " Girder		.10 doz. .15 doz.	EI EX EY EZ	Standard Gear Box Plate Big Channel Girder : Big Channel Girder ( Big Channel Curved	12"2 5"2	.15 ea. 6 for .50 .05 ea.	A49 A49A	Electric Engine, gear shift 110v. A.C. only3 Electric EngineNo Gear Shift		
B C D E F	5" Girder 10" Girder 21/2" Curved Girder 5" Curved Girder 5 Hole Strip		.35 doz. .50 doz. .25 doz. .40 doz. .10 doz.	FD	Girder 6"		.10 ea. 2 for .10	A49B	Electric Engine Conversion Unit. Convert A49A to A493	1.25 ea.	The second second
G H I J M	7 Hole Strip 11 Hole Strip 21 Hole Strip 41 Hole Strip Small Double Angle.	·····2 ·····2	.10 doz. .15 doz. .20 doz. .50 doz. .25 doz.	LX	Steering Column Brac			P55	7-15 Volt Erector Motor A.C. or D.C.	4.50 ea.	
N O S	Long Double Angle Pawl Large Base Plate—21 H Boiler Boiler Top	noles.2	.05 ea. .05 ea. .40 ea. .30 ea.	MA MB MC MD ME	Radiator $18{2}^{\prime\prime}$ Angle Girder. Base Plate $1^{\prime\prime} \ge 2\frac{1}{2}^{\prime\prime}$ . Base Plate $2\frac{1}{2}^{\prime\prime} \ge 5^{\prime\prime}$ . Base Plate $1^{\prime\prime} \ge 4^{\prime\prime}$ .	2	.25 ea. .25 ea. .05 ea. .10 ea. .05 ea.	2-B	Transformer with Circuit Breaker	7.95 ea.	
T U W Z	Stack Flanged Wheel 15/16" D	Dia2	.20 ea. .05 ea. .15 ea.	MF MG MH MI	Base Plate 1" x 5" Radiator Hood Nickle Rim, 3" Disc Wheel Front Axle Unit.		.05 ea. .20 ea. .25 ea. .45 ea.	*N21 Nut *S11 Set 5	NOTE used with screws S51, S52, S5 Screw used with pulleys, couplin	7, S62, FA	
AA AE AF AM AQ AS AT	Eccentric Crank Spiral Spring Small Hook Special Pulley—Metal Sheave Pulley 27/8" Axle Rod		.10 ea. .05 ea. .15 doz. .05 ea.	MN MO MV	Wrench 12" Base Plate 3" Angle Girder Flat Car Truck		1.10 ea. .05 ea. .40 ea. .30 doz. .05 ea.				
AT BE BH	4" Axle Rod		.03 ea. .04 ea.	MY MZ NH	Nut Holder House 2 <sup>1</sup> / <sub>2</sub> " x 2 <sup>1</sup> / <sub>2</sub> " Base Play Bearing Block. Lamp Socket Unit		.10 ca. .35 ca. .05 ca. .10 ca. .20 ca.				
	Solid Collar		2 107 .10	NI	Bulb-11/2 Volt		.10 ea.				

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